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MERRIMACK RIVER BASIN WESTMINSTER, MASSACHUSETTS

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CROCKER POND DAM MA 00638

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM



DEPARTMENT OF THE ARMY NEW ENGLAND DIVISION, CORPS OF ENGINEERS WALTHAM, MASS. <u>02154</u>

JUNE 1980

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19. KEY WORDS (Continue on reverse side if necessary and identify by block number)

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Merrimack River Basin Westminster, Massachusetts Whitman River, Tributary of the Nashua River

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

The dam is a 520 ft. long earthfill embankment. There are deficiencies which must be corrected to assure the continued performance of the dam. Generally the dam is in fair condition. The dam has been classified as intermediate in size with a high hazard potential.

DEPARTMENT OF THE ARMY

NEW ENGLAND DIVISION, CORPS OF ENGINEERS 424 TRAPELO ROAD WALTHAM, MASSACHUSETTS 02254

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MAY 1 9 1921

Dear Governor King:

Massachusetts

State House

Honorable Edward J. King

Boston, Massachusetts 02133

Special

Inclosed is a copy of the Crocker Pond Dam (MA-00638) Phase I Inspection Report, which was prepared under the National Program for Inspection of Non-Federal Dams. This report is presented for your use and is based upon a visual inspection, a review of the past performance and a brief hydrological study of the dam. A brief assessment is included at the beginning of the report. I have approved the report and support the findings and recommendations described in Section 7 and ask that you keep me informed of the actions taken to implement them. This follow-up action is a vitally important part of this program.

A copy of this report has been forwarded to the Department of Environmental Quality Engineering, the cooperating agency for the Commonwealth of Massachusetts. In addition, a copy of the report has also been furnished the owner, James River - Massachusetts, Inc., P.O. Box 310, Fitchburg, Massachusetts 01402.

Copies of this report will be made available to the public, upon request, by this office under the Freedom of Information Act. In the case of this report the release date will be thirty days from the date of this letter.

I wish to take this opportunity to thank you and the Department of Environmental Quality Engineering for your cooperation in carrying out this program.

Sincerely,

Incl As stated C.E. EDGAR, III

Colonel, Corps of Engineers

Division Engineer

CROCKER POND DAM MA 00638

MERRIMACK RIVER BASIN WESTMINSTER, MASSACHUSETTS

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM

NATIONAL DAM INSPECTION PROGRAM

PHASE I INSPECTION REPORT

BRIEF ASSESSMENT

Identification No.: MA00638

Name of Dam: Crocker Pond

Town: Westminster

County and State: Worcester County, Massachusetts

Stream: Whitman River, tributary of the Nashua River

Date of Inspection: May 6, 1980

Crocker Pond Dam is a 520-foot long earthfill dam built in 1933 for storage. The facility has a maximum height of 38.5 feet and includes a spillway, flood gate, gate house and outlet structures. The top of the dam is at Elevation (E1) 758.5 (National Geodetic Vertical Datum of 1929). —The spillway is a concrete ogee weir, 120-feet long (including the closed flood gate), with the crest at E1 750.5. There are five separate outlets for the dam, an 8-foot wide by 12-foot high flood gate, which when closed is part of the spillway; a 42-inch diameter main low level outlet; a 24-inch diameter auxiliary low level outlet; a 3-foot square drain; and a 3-foot square trash chute.

There are deficiencies which must be corrected to assure the continued performance of this dam. This conclusion is based on the visual inspection of the site and a review of the available data. Generally the dam is in fair condition.

The following deficiencies were observed at the site: spalled, cracked and deteriorated concrete on the east and west approach channel sidewalls, the spillway face, the sidewall between the spillway and the flood gate, the east and west sidewalls of the spillway, and the west face of the gate house; burrow holes and foot paths on the downstream face of the dam; missing stones along the downstream bench of the east section of the dam; logs and debris caught on the spillway weir and trees overhanging the west side of the downstream channel.

Based on Corps of Engineers' guidelines, the dam has been classified on the intermediate size and high hazard categories. A test flood equal to the full probable maximum flood (PMF) was used

to evaluate the capacity of the spillway. The drainage area for Crocker Pond is 20.0 square miles. The test flood inflow is calculated to be 19,500 cubic feet per second (cfs). The test flood outflow is 18,450 cfs with no flashboards in place, which results in a pond level at El 760.7. The test flood outflow is 18,550 cfs with flashboards in place, which increases the pond level to El 762.3. This assumes that the flood gate remains closed during the test flood. The test flood would overtop the dam by 2.2 feet with no flashboards in place and 3.8 feet with flashboards in place. Hydraulic analyses indicate that the spillway without flashboards can discharge 10,500 cfs, or 57 percent of the test flood outflow before the dam is overtopped. With flashboards, the spillway can discharge 6,300 cfs or 34 percent of the test flood outflow before the dam is overtopped. This assumes that the flood gate remains closed during the test flood.

It is recommended that the Owner employ a qualified registered professional engineer to conduct a more detailed hydraulic and hydrologic study of the spillway; evaluate the deterioration of the concrete on the spillway face, the east and west sidewalls, and the west face of the gate house; and examine the spillway under a no flow condition. The owner should remove the flashboards from the spillway until the investigations are completed. In addition, the Owner should repair the deficiencies listed above, as described in Section 7.3. The Owner should also implement a program of annual technical inspections, a plan for surveillance of the dam during and after periods of heavy rainfall, and a plan for notifying downstream residents in the event of an emergency at the dam.

The measures outlined above and in Section 7 should be implemented by the Owner within a period of 1 year after receipt

of this Phase I. Inspection Report.

EDWARD
MICHAEL
GRECO
No. 29800
OF GISTER

Edward M. Greco, P.E Project Manager Metcalf & Eddy, Inc.

Massachusetts Registration No. 29800

Approved by:

Stephen L. Bishop, P.E.

Vice President

Metcalf & Eddy, Inc.

Massachusetts Registration No. 19703



This Phase I Inspection Report on Crocker Pond Dam (MA-00638) has been reviewed by the undersigned Review Board members. In our opinion, the reported findings, conclusions, and recommendations are consistent with the Recommended Guidelines for Safety Inspection of Dams, and with good engineering judgement and practice, and is hereby submitted for approval.

JOSEPH W. FINEGAN, JR. MEMBER Water Ontrol Branch

Engineering Division

Chame Contina

ARAMAST MAHTESIAN, MEMBER Geotechmical Engineering Branch Engineering Division

Carney M. Verzian

CARNEY M. TERZIAN, CHAIRMAN Design Branch Engineering Division

APPROVAL RECOMMENDED:

JOE B. FRYAR

Chief, Engineering Division

B. Luyan

PREFACE

This report is prepared under guidance contained in Recommended Guidelines for Safety Inspection of Dams, for a Phase I Investigation. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I Investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspections. Detailed investigations, and analyses involving topographic mapping, surface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through continued care and inspection can there be any chance that unsafe conditions will be detected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Spillway Test Flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the test flood should not be interpreted as necessarily posing a highly inadequate condition. The test flood provides a measure of relative spillway capacity and serves as an aid in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general conditions and the downstream damage potential.

The Phase I Investigation does <u>not</u> include an assessment of the need for fences, gates, no-trespassing signs, repairs to existing fences and railings and other items which may be needed to minimize trespass and provide greater security for the facility and safety to the public. An evaluation of the project for compliance with OSHA rules and regulations is also excluded.

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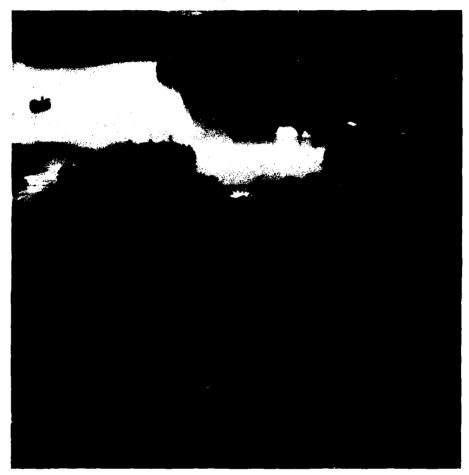
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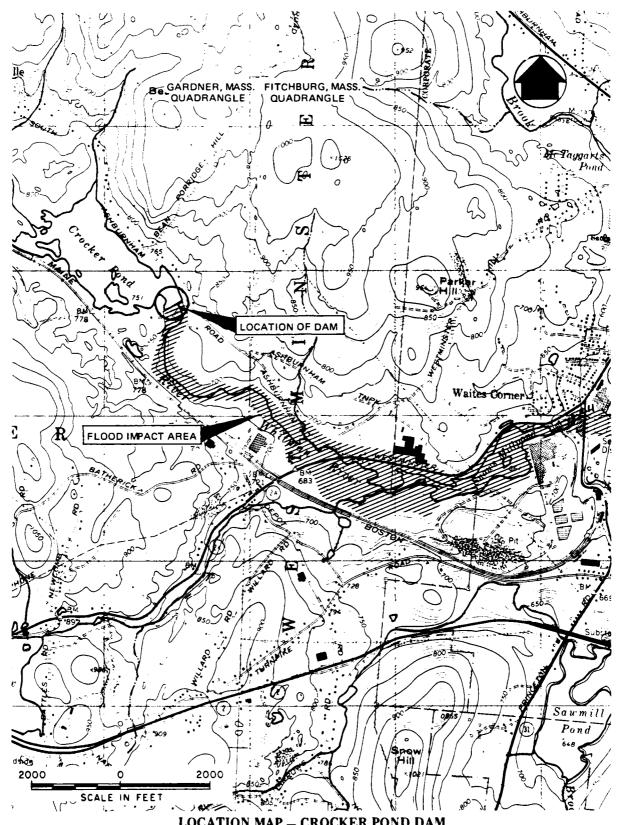
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OVERVIEW
CROCKER POND DAM
WESTMINSTER, MASSACHUSETTS





LOCATION MAP - CROCKER POND DAM

NATIONAL DAM INSPECTION PROGRAM

PHASE I INSPECTION REPORT

CROCKER POND DAM

SECTION 1

PROJECT INFORMATION

1.1 General

a. Authority. Public Law 92-367, August 8, 1972, authorized the Secretary of the Army, through the Corps of Engineers, to initiate a national program of dam inspection throughout the United States. The New England Division of the Corps of Engineers has been assigned the responsibility of supervising the inspection of dams within the New England Region. Metcalf & Eddy, Inc. has been retained by the New England Division to inspect and report on selected dams in the State of Massachusetts. Contract No. DACW 33-80-C-0054, dated April 18, 1980, has been assigned by the Corps of Engineers for this work.

b. Purpose

- (1) Perform technical inspection and evaluation of non-Federal dams to identify conditions which threaten the public safety and thus permit correction in a timely manner by non-Federal interests.
- (2) Encourage and assist the States to quickly initiate effective dam safety programs for non-Federal dams.
- (3) Update, verify and complete the National Inventory of Dams.

1.2 Description of Project

a. Location. The dam is located on the Whitman River, about 2.1 miles upstream of the confluence with the Nashua River, in the Merrimack River Basin. The dam is in the Town of Westminster, Worcester County, Massachusetts (see Location Map). The coordinates of this location are Latitude 42 deg. 34 min. north and Longitude 71 deg. 53 min. west.

Description of Dam and Appurtenances. Crocker Pond Dam is a 520-foot long, earthfill dam with a maximum height of 38.5 feet (see Plan of Dam and Sections in Appendix B and photographs in Appendix C). The top of the dam is 10 feet wide and is at El 758.5. A gate house is located on the top of the dam. The upstream face is riprapped and is a 2.5:1 (horizontal:vertical) slope which changes to a 3:1 (horizontal:vertical) slope below El 738.5. The downstream face is a 1.75:1 grass covered slope to a 2.5-foot wide bench at El 738.5 which then changes to a 2:1 (hcrizontal: vertical) slope. Available drawings indicate that the dam is a zoned embankment with a concrete central core wall (see Figure B-2). drawings also show that the spillway and approximately 130 feet of the core wall are founded on bedrock, while the remainder of the core wall is founded in earth (fine Previous inspection reports dated September 8 to December 9, 1932 indicate that the spillway is founded on bedrock with "veins, holes and cracks in the ledge grouted with cement." The drawings do not show a cutoff trench below the base of the dam.

The spillway, which is located near the center of the dam, is a 120-foot long, concrete weir (including the closed flood gate). The approach channel consists of concrete sidewalls. The floor was submerged. Wooden flashboards 1.8 feet high are mounted with steel pins on the crest of the spillway.

The crest of the spillway is at El 750.5, and the top of the flashboards is at El 752.3. The length of the flashboards available for discharge is 120 feet (including the flood gate).

The discharge channel below the spillway is 130 feet wide. The east side is a 6-foot high vertical dry stone masonry wall for a distance of approximately 60 feet downstream. The west side is a natural earth slope. The floor of the channel which is exposed bedrock with several large detached blocks, slopes at approximately 6 percent.

There are five separate outlets for the dam; a flood gate, main low level outlet, auxiliary low level outlet, drain, and trash chute. Table B-l in Appendix B describes each outlet in detail. Figure B-5 is a schematic drawing showing the location and elevation of each outlet.

- c. Size Classification. Crocker Pond Dam has a maximum height of 38.5 feet and a maximum storage capacity of 1,835 acre-feet. The storage capacity places the dam in the "intermediate" size category which ranges from 1,000 to 50,000 acre-feet.
- d. Hazard Classification. There are approximately 3 to 5 houses, 1 school, and 5 factories located along the stream downstream of the dam (see Flood Impact Area shown on the Location Map). The foundations of these structures are approximately 5 feet above the floor of the stream. Failure of the dam would produce a flood wave 14 feet high. In the event of a complete failure of the dam, more than a few lives could be lost and an appreciable amount of property damage could occur. Accordingly, the dam has been placed in the "high" hazard category.
- e. Ownership. The dam is owned by James River Massachusetts, Inc., P.O. Box 310, Fitchburg,
 Massachusetts 01420. Mr. Norman Burt (telephone
 617-343-3051) granted permission to enter the property
 and inspect the dam.
- f. Operator. The dam is operated by personnel from James River - Massachusetts, Inc.
- g. Purpose of the Dam. The water in Crocker Pond is used as storage for process water for paper mills owned by James River Massachusetts, Inc., which are located about 2 miles downstream.
- h. Design and Construction. Construction of the present Crocker Pond Dam was completed in 1933.

Drawings dated June 1932 through August 1933 and prepared by Howard M. Turner, Consulting Engineer are available. The drawings show that the dam was constructed essentially as it appears today.

Frevious inspection reports indicate that the dam has been maintained in good condition. Repairs have been made such as replacing the flashboards.

Normal Operating Procedures. Personnel from James River - Massachusetts, Inc. reportedly visit the dam once a month. At that time, they check for vandalism and clear any debris from the spillway. The flashboards are operated as needed to increase storage. The main and auxiliary low level outlets were last operated in July 1980 when the pond was lowered to provide water to Snows

Mill Pond. A private contractor clears brush and trees from the slope and discharge channel yearly.

1.3 Pertinent Data

- a. Drainage Area. The approximately 12,815-acre (20.0-square mile) drainage area consists of hilly land (see Figure D-1 in Appendix). The drainage area includes drainage from Westminster Pond and Lake Wampanoag. About 7.5 percent of the drainage area is ponds and swamps. In general, the undeveloped portions of the drainage area consist of 90 percent woodland, and 10 percent open fields. Light residential development occurs on the east side of the reservoir, and the Whitmanville district of Westminster lies upstream of the reservoir.
- b. <u>Discharge</u>. Discharge from Crocker Pond Dam flows over the flashboards on the spillway and into an exposed bedrock discharge channel. Water also discharges from the outlets into the discharge channel.
 - (1) Outlets:
 - (a) Flood Gate: Size 8 ft x 12 ft
 Invert El 746.0
 Discharge capacity at top of dam 1,050 cfs
 - (b) Main Outlet: Size 42-in. dia.

 Invert El 731.5

 Discharge capacity at top of dam 320 cfs
 - (c) Auxiliary Outlet: Size 24-in. dia.

 Invert El 731.8

 Discharge capacity at top of dam 90 cfs
 - (2) Maximum known flood at damsite: unknown
 - (3) Ungated spillway capacity with the water level at top of dam (closed flood gate):
 - (a) No flashboards: 10,500 cfs at El 785.5
 - (b) Flashboards: 6,300 cfs at El 758.5
 - (4) Ungated spillway capacity at test flood elevation (closed flood gate):

- (a) No flashboards: 15,250 cfs at El 760.7
- (b) Flashboards: 11,250 cfs at El 762.3
- (5) Gated spillway capacity at normal pool elevation: N/A
- (6) Gated spillway capacity at test flood elevation: N/A
- (7) Total spillway capacity at test flood elevation (closed flood gate):
 - (a) No flashboards: 15,250 cfs at El 760.7
 - (b) Flashboards: 11,250 cfs at E1 762.3
- (8) Total project discharge at top of dam elevation:
 - (a) No flashboards: 10,500 cfs at El 758.5
 - (b) Flashboards: 6,300 cfs at El 758.5
- (9) Total project discharge at test flood elevation (closed flood gate):
 - (a) No flashboards: 18,450 cfs at El 760.7
 - (b) Flashboards: 18,550 cfs at El 762.3
- c. Elevation (feet above National Geodetic Vertical Datum of 1929 (NGVD)). A benchmark was established at El 750.5 on the crest of the spillway. This elevation was obtained from drawing No. 2 by Howard M. Turner, Consulting Engineer (see Figure B-2).
 - (1) Streambed at toe of dam: 720.0
 - (2) Bottom of cutoff: N/A
 - (3) Maximum tailwater: unknown
 - (4) Normal pool: 750.5
 - (5) Full flood control pool: N/A

- (6) Spillway crest: 750.5 Top of flashboards: 752.3 Flood gate invert: 746.0
- (7) Design surcharge (Original Design): unknown
- (8) Top of dam: 758.5
- (9) Test flood surcharge: with flashboards 762.3 without flashboards 760.7
- d. Reservoir (Length in feet)
 - (1) Normal pool: 3,000
 - (2) Flood control pool: N/A
 - (3) Spillway crest pool: 3,000
 - (4) Top of dam: 3,000
 - (5) Test flood pool: 3,000
- e. Storage (acre-feet)

2

- (1) Normal pool: 1,027 at El 750.5
- (2) Flood control pool: N/A
- (3) Spillway crest pool: 1,027 at El 750.5
- (4) Top of dam: 1,835 at El 758.5
- (5) Test flood pool: with flashboards: 2,219 at El 762.3 without flashboards: 2,057 at El 760.7
- f. Reservoir Surface (acres)
 - (1) Normal pool: 101
 - (2) Flood control: N/A
 - (3) Spillway crest: 101

- *(4) Test flood pool: 101
- *(5) Top of dam: 101

g. Dam

- (1) Type: Earthfill
- (2) Length: 520 ft
- (3) Height: 38.5 ft
- (4) Top Width: 10 ft
- (5) Side Slopes: 2.5:1 and 3:1 upstream 1.75:1 and 2:1 downstream
- (6) Zoning: central concrete core wall with pervious fill
- (7) Impervious Core: concrete core wall
- (8) Cutoff: N/A
- (9) Grout Curtain: N/A
- (10) Other: N/A
- h. Diversion and Regulating Tunnel: N/A

i. Spil⊥way

- (1) Type: concrete ogee weir
- (2) Length of weir: 120 feet (including closed flood gate)
- (3) Crest elevation:
 - (a) without flashboards: El 750.5
 - (b) without flashboards: El 752.3
- (4) Upstream channel: concrete sidewalls
- (5) Downstream channel: exposed bedrock with several large detached blocks

^{*}Based on the assumption that the surface area will not significantly increase with changes in pool elevation from 750.5 to 762.3.

j. Regulating Outlets (see Table B-1, page B-42)

Flood Gate:

- (1) Invert El: 746.0
- (2) Size: 8 ft. x 12 ft.
- (3) Description: wooden gate
- (4) Control Mechanism: slide gate

Main Low Level Outlet:

- (1) Invert El: 731.5
- (2) Size: 42-in. dia.
- (3) Description: steel pipe
- (4) Control Mechanism: sluice gate

Auxiliary Low Level Outlet:

- (1) Invert El: 731.8
- (2) Size: 24-in. dia.
- (3) Description: cast-iron pipe
- (4) Control Mechanism: sluice gate

Mud Gate:

- (1) Invert El: 726.5
- (2) Size: 3 ft. x 3 ft.
- (3) Description: concrete conduit
- (4) Control Mechanism: sluice gate

Trash Chute:

- (1) Invert El: 753
- (2) Size: 3 ft. x 3 ft.
- (3) Description: concrete opening
- (4) Control Mechanism: plate or hatch cover.

SECTION 2

ENGINEERING DATA

General. The engineering data available for this Phase I inspection include drawings dated June 1932 to August 1933 prepared by Howard M. Turner, Consulting Engineer (see Figures B-1 through B-4). The drawings were obtained from the Worcester County Engineering Department. There are no other drawings, specifications, or computations available from the Owner, State, or County agencies. Copies of previous inspection reports dated 1924 to 1968, prepared by the Worcester County Engineering Department are included in Appendix B. The most recent inspection was conducted in 1976 by the Massachusetts Department of Public Works. A copy of that report is also given in Appendix B.

We acknowledge the assistance and cooperation of personnel from the Massachusetts Department of Environmental Quality Engineering, Division of Waterways; the Massachusetts Department of Public Works; and the Worcester County Engineers Office. In addition, we acknowledge the assistance of Mr. Norman Burt and Mr. Leo Collette, of James River - Massachusetts, Inc., who provided information on the history and operation of the dam.

- 2.2 <u>Construction Records</u>. There are no construction records or as-built drawings available for the dam or appurtenances. Previous inspection reports by the Worcester County Engineering Department provided some construction information, and a summary of repairs and post construction changes at the site.
- 2.3 Operating Records. No operating records are available, and there is no daily record kept of the elevation of the pool or rainfall at the dam site.

2.4 Evaluation

- a. Availability. There are limited engineering data available for this dam.
- b. Adequacy. The lack of detailed hydraulic, structural and construction data did not allow for a definitive review. Therefore, the evaluation of the adequacy of this dam is based on the visual inspection, past performance history, and engineering judgment.
- c. Validity. Comparison of the available drawings with the field survey conducted during the Phase I inspection indicates that the available information is valid.

SECTION 3

VISUAL INSPECTION

3.1 Findings

- a. General. The Phase I inspection of the dam at Crocker Pond was performed on May 6, 1980. A copy of the inspection checklist is included in Appendix A. Frevious inspections were conducted by the Worcester County Engineering Department from 1924 to 1968, and by the Massachusetts Department of Public Works in 1976. Copies of those reports are given in Appendix B. Selected photographs taken during our visual inspection are included in Appendix C.
- b. Tam. The dam is an earthfill structure, and includes a spillway, flood gate, gate house, and outlet structures.

There was no evidence of seepage on the downstream slope or toe of the emiankment.

A rut approximately 1 foct wide was observed along the crest of the east section of the dam (see Photo No. 2 and 5). Within this rut, brick masonry is exposed.

No sloughing or erosion was visible on the slopes or abutments of the dam. A few stones were missing along the downstream bench of the east section.

The riprap on the upstream face of the embankment appears to be intact. Grass was observed between the riprap above the water line.

Three utility poles exist on the downstream face of the dam (two on the west section and one on the east section), (see Photo No. 1).

Some trespassing was observed on the embankment. The crest of the east section has minor ruts along the exposed brick. This is apparently due to traffic to and from the gate house. Many footprints were observed on the west section, as was one footpath along the west sidewall. Five to ten animal burrows were observed along the downstream face of the west section.

c. Appurtenant Structures. The approach channel consists of concrete sidewalls. The floor of the approach channel was submerged and not visible. The concrete on the west sidewall is spalled, with minor efflorescence (see Photo

No. 7). The concrete on the east sidewall is in good condition, with the exception of a minor vertical crack approximately 3 feet long and 0.5 inches wide near the gate house (see Photo No. 3).

The spillway is a concrete ogee weir with 1.8 feet of flashboards and concrete sidewalls (see Photo No. 6 and 7). There is a flood gate between the spillway and the gate house (see Photo No. 8). At the time of the inspection, water was discharging over the spillway, so the weir, flashboards, and downstream toe could not be examined, although some spalling on the weir face was partially visible (see Photo No. 7). The concrete on the sidewall between the spillway and the flood gate has some spalling where the sidewall meets the spillway (see Photo No. 8). There is no access to the flashboards which would permit removal of the boards during periods of high flow. The crest of the spillway contained some wood detris. The concrete on the east sidewall has a large diagonal crack approximately 15 feet long and 0.5 inches wide with some spalling and minor efflorescence (see Photo No. 6). The concrete on the west sidewall has a large diagonal crack approximately 10 feet long and 0.5 inches wide with some spalling and minor efflorescence (see Photo No. 7). A large area of severe spalling and efflorescence of the concrete can be seen.

As shown in Photo No. 6 and 8, the gate house consists of a concrete substructure, with brick masonry walls and a wood frame and slate roof.

The concrete is in fair condition. It appears to be a monolithic pour with no joints. There is a large vertical crack approximately 12 feet long and 0.5 inches wide with some spalling and efflorescence of the concrete on the west face of the gate house (see Photo No. 6). The concrete also has some minor surface spalling. Some staining of the concrete adjacent to the ironworks can be seen. The brickwork appears to be in good condition, with no visible joints or missing bricks, as does the wood frame and slate roof. The operating equipment is in fair condition with surface rusting and pitting.

Five separate outlets were visible during the inspection (see Photo No. 8). These include a flood gate, main low level outlet, auxiliary low level outlet, drain, and trash chute. Table B-1 in Appendix B describes each outlet in detail. Figure B-5 is a schematic drawing showing the location and elevation of each.

d. Reservoir Area. The reservoir area is lightly developed. The Whitmanville district of Westminster is located on the upstream side of the reservoir. Residential development is located on the east side of the reservoir.

Most of the land is hilly with wooded slopes. There is a slight potential for future development in the reservoir area.

e. Downstream Channel. Both the spillway and outlet discharge into the downstream channel. The vertical dry stone masonry wall that forms the east side of the channel appears to be intact (see Photo No. 9), as does the natural earth slope that forms the west side of the channel (see Photo No. 7). The floor of the channel is exposed bedrock with several large detached blocks (see Photo No. 7 and 9).

Trees overhang the west side of the channel (see Photo No. 7).

About 140 feet downstream of the dam, a bridge restricts the discharge from the dam. Water flows under the bridge in four openings, each approximately 23 feet wide by 10 feet high. Only three openings (the two easterly openings and the extreme westerly opening) appear to be open to flow. The other opening appears to be blocked by exposed bedrock (see Photo No. 10).

Water then flows approximately 1.25 miles downstream to Snows Mill Pond.

3.2 Evaluation. The visual inspection indicates that the dam is in fair condition. There are some deficiencies which must be corrected to assure the continued performance of this dam.

Measures to improve this condition are stated in Section 7.3.

SECTION 4

OPERATING AND MAINTLNANCE PROCEDURES

4.1 Operating Procedures

- a. General. According to representatives of James River Massachusetts, Inc., the standard procedure for operating the dam is to operate the flashboards as needed to increase storage. The main and auxiliary low level outlets are opened as needed to provide water to Snows Mill Pond.
- b. Warning System. There is no warning system in effect at this dam. According to the representatives of James River Massachusetts, Inc., a warning system is being planned for future implementation.

4.2 Maintenance Procedures

- a. General. The dam is generally adequately maintained.

 James River Massachusetts, Inc. is responsible for maintenance of the facility. Periodic inspections by the Worcester County Engineering Department have been conducted in the past. Typical maintenance procedures have included clearing bush and trees from the slope and discharge channel, clearing debris from the spillway and outlets, and replacing the flashboards.
- b. Operating Facilities. Maintenance of the operating facilities at the dam consists of visiting the dam monthly to check for vandalism and to clear debris from the spillway. In 1979, the flashboards were reportedly replaced. A private contractor clears brush and trees from the slope and discharge channel yearly. The operating condition of the outlet works is reportedly checked periodically by the Owner.
- Evaluation. There is a program for maintaining the embankment and appurtenant structures in good operating condition. However, there is no program of regular technical inspections; a plan for surveillance of the embankment during and after periods of heavy rainfall, nor an emergency warning system in effect. This is extremely undesirable, considering that the dam is in the high hazard category. These programs should be implemented, as recommended in Section 7.3.

SECTION 5

EVALUATION OF HYDRAULIC/ HYDROLOGIC FEATURES

5.1 General. Crocker Pond Dam has a 20.0-square mile drainage area, about 7.5 percent of which is pends and swamps (see Figure D-1, Drainage Area Map). The land is hilly, and lightly developed.

There are two dams upstream of Crocker Pond that provide additional storage within the watershed.

Crocker Pond has a surface area of approximately 101 acres, and a maximum storage capacity of 1,835 acre-feet at El 758.5.

See Table B-1 in Appendix B for discharge information for each outlet.

- 5.2 <u>Design Data</u>. There are no hydraulic or hydrologic computations available for the design of the spillway at Crocker Pond Dam.
- 5.3 Experience Data. According to a previous inspection report dated September 29, 1924, the original dam at this location was "abandoned and partially washed out." There is no record of overtopping of the present dam, which was constructed in 1933. Representatives from James River Massachusetts, Inc. indicated that the dam was never overtopped.
- Test Flood Analysis. Crocker Pond Dam has been classified in the "intermediate" size and "high" hazard categories.

 According to the Corps of Engineers' guidelines, a test flood equal to the full PMF (Probable Maximum Flood) should be used to evaluate the capacity of the spillway.

The PMF rate for the Crocker Pond Dam watershed was calculated to be 975 cfs per square mile of drainage area. This calculation is based on the average slope of 1.85 percent in the drainage area, the pond-plus-swamp area to drainage area ratio of 7.5 percent, and the U.S. Army Corps of Engineers' guide curves for Maximum Probable Flood Peak Flow Rates (dated December 1977). For this analysis, the peak flow rate was determined to be somewhat above the guide curve for flat and coastal topography.

Applying the full PMF rate to the 20.0-square mile drainage area results in a peak test flood inflow of 19,500 cfs. (Note that the peak test flood outflow of 12,000 cfs from

Westminster Pond Dam would reach Crocker Pond several hours after the peak runoff from the intervening area.) By adjusting the test flood inflow for surcharge storage, the peak test flood outflow was calculated to be 18,450 cfs (922.5 cfs per square mile) with no flashboards in place, and 18,550 cfs (928 cfs per square mile) with flashboards in place. This assumes that the flood gate remains closed during the test flood.

Without flashboards, the pond level would rise to El El 760.7. With flashboards, the pond would rise to El 762.3. This assumes that the flood gate remains closed during the test flood. This is based on the absence of a full-time attendant at the site and the lack of emergency procedures during a flood.

Using one-half the PMF rate, the peak test flood inflow is 9,750 cfs. The peak test flood outflow is 8,950 cfs with the pond at El 757.8.

Hydraulic analyses indicate that the spillway without flashboards can discharge 10,500 cfs or 57 percent of the test flood outflow with the pond at El 758.5, which is the low point on the top of the dam. With flashboards, the spillway could discharge 6,300 cfs, or 34 percent of the outflow before the dam is overtopped. This assumes that the flood gate remains closed during the test flood.

Table 5-1 below summarizes the discharge from the pond during the test flood, assuming that the flood gate remains closed.

5.5 Dam Failure Analysis. The peak discharge rate due to failure of the dam was calculated to be 22,500 cfs with the pond at El 758.5, which is the low point on the top of dam. This calculation is based on a maximum head of 38.5 feet and an assumed 140-foot wide breach occurring in the east section of the embankment. Failure of the dam would produce a downstream flood wave 15.5 feet deep as compared to channel flow 12 feet deep prior to failure.

The peak discharge rate due to failure of the dam was calculated to be 17,270 cfs with the pond at El 752.3, which is the top of the flashboards. This calculation is based on a maximum head of 32.3 feet and an assumed 140-foot wide breach occurring in the east section of the embankment. Failure of the dam when not discharging would produce a downstream flood wave 14 feet deep as compared to no channel flow prior to failure.

TABLE 5-1. DISCHARGE DATA DURING TEST FLOOD

	Flashboards in place	Flashboards removed	
Maximum height of water above dam, ft:	3.8	2.2	
Discharge over spillway, cfs:	11,250	15,250	
Discharge over dam, cfs:	7,300	3,200	
Depth of water over dam at critical flow, ft:	2.2	1.29	
Velocity at critical flow, fps:	8.5	6.4	

There are approximately 3 to 5 houses, 1 school, and 5 factories located along the stream downstream of the dam. The foundations of these structures are approximately 5 feet above the floor of the stream. Discharge due to failure of the dam could result in overflowing of the channel farther downstream. Due to the configuration of the channel, little attenuation of the flood flow is expected. It is likely that failure of the dam would result in appreciable property damage and loss of more than a few lives in developed areas downstream of the dam. Accordingly, the dam has been placed in the "high" hazard category.

SECTION 6

STRUCTURAL STABILITY

6.1 Visual Observations. The evaluation of the structural stability of Crocker Pond Dam is based on a review of previous inspection reports, a review of available drawings, and the visual inspection conducted on May 6, 1980.

As discussed in Section 3, Visual Inspection, the dam is in fair condtion. Concrete was spalled, cracked and deteriorated on the east and west approach channel sidewalls, the spillway face, the sidewall between the spillway and the flood gate, the east and west sidewalls of the spillway, and the west face of the gate house. Five to ten animal burrows and a footpath were observed along the downstream face of the dam. There were missing stones along the downstream bench of the east section of the dam. Some logs and debris were caught on the spillway weir. Trees were overhanging the west side of the downstream channel.

6.2 <u>Design and Construction Data</u>. Construction of Crocker Pond Dam was completed in 1933. Computations for design of the dam, spillway and outlet are not available.

Drawings dated June 1932 to August 1933 prepared by Howard M. Turner, Consulting Engineer show the proposed construction of the dam (see Figures B-1 through B-4). The drawings show that the dam is a zoned earthfill embankment, with a concrete central core wall. The drawings also show that the spillway and approximately 130 feet of the core wall are founded on bedrock, while the remainder of the core wall is founded in earth (fine sand). Previous inspection reports dated September 8 to December 8, 1932 indicate that the spillway is founded on bedrock with "veins, holes and cracks in the ledge grouted with cement". The remaining earthfill consists of riprap overlying an 18-inch gravel layer on the face of the upstream section, overlying sand, and fine material against the upstream face of the core wall, followed by sand and gravel and coarse material on the downstream section, and a coarse gravel and rockfill toe as shown on the drawings. drawings do not show a cutoff trench below the base of the dam. The side slopes of the embankment are 2.5:1 upstream and 1.75:1 downstream. The upstream slope changes to 3:1 below El 738.5. A 2.5-foot wide bench exists on the downstream slope at El 738.5. The downstream slope then changes to 2:1 below E1 738.5.

Specifications for construction of the dam are not available.

There is no information on the shear strength or permeability of the soil and/cr rock materials of the embankment.

- 6.3 Post-Construction Changes. Since the original construction of the dam, few repairs have been made. The flashboards were reportedly placed in 1979.
- 6.4 <u>Seismic Stability</u>. The dam is located in Seismic Zone No. 2, and in accordance with Corps of Engineers' guidelines does not warrant further seismic analysis at this time.

SECTION 7

ASSESSMENT, RECOMMENDATIONS, AND REMEDIAL MEASURES

7.1 Dam Assessment

a. Condition. As a result of the visual inspection, the review of available data, and limited information on operation and maintenance, the dam is considered to be in fair condition. The following deficiencies must be corrected to assure the continued performance of this dam: spalled, cracked and deteriorated concrete on the east and west approach channel sidewalls, the spillway face, the sidewall between the spillway and the flood gate, the east and west sidewalls of the spillway, and the west face of the gate house; animal burrows and footpaths on the downstream face of the dam; missing stones along the downstream bench of the east section of the dam; logs and debris caught on the spillway weir; and trees overhanging the west side of the downstream channel.

The sluice gates on the low level outlets are reportedly operable, and the outlets are not blocked.

The peak test flood (full PMF) outflow is estimated to be 18,450 cfs with the pond at El 760.7 (assuming the flashboards are removed) and is estimated to be 18,550 cfs with the pond at El 762.3 (assuming the flashboards are in place). This assumes that the flood gate remains closed during the test flood. The test flood would overtop the low point on the dam by 2.2 feet with the flashboards removed and by 3.8 feet with the flashboards in place. Hydraulic analyses indicate that the spillway without flashboards can discharge 10,500 cfs or 57 percent of the test flood outflow before the dam is overtopped. With the flashboards in place, the spillway can discharge 6,300 cfs or 34 percent of the test flood outflow before the dam is overtopped. This assumes that the flood gate remains closed during the test flood. This is based on the absence of a full-time attendent at the site and the lack of emergency procedures during a flood.

b. Adequacy. The lack of detailed design and construction data did not allow for a definitive review. Therefore, the evaluation of this dam is based on a review of the available data, the visual inspection, past performance and engineering judgment.

- c. <u>Urgency</u>. The recommendations and remedial measures outlined below should be implemented by the Owner within one year after receipt of this Phase I Inspection Report.
- 7.2 Recommendations. It is recommended that the Owner employ a qualified registered engineer to provide the following services:
 - a. Evaluate the deterioration of the concrete on the spillway face, the east and west sidewalls, and the west face of the gate house; and examine the spillway under a no flow condition.
 - b. Perform a detailed hydrologic/hydraulic analysis to evaluate the discharge capability of the spillway and the overtopping potential of the dam.
 - c. The Owner should remove the flashboards from the spillway until the hydrologic/hydraulic analysis is completed.

The Owner should implement the recommendations of the Engineer.

7.3 Remedial Measures

- a. Operating and Maintenance Procedures. It is recommended that the Owner accomplish the following:
 - (1) Selectively clear trees, brush and roots to a distance of 25 feet from the toe of the dam. All stumps and roots removed should be backfilled with select material.
 - (2) Consideration should be given to relocating the three utility poles from the downstream face of the dam, and to backfilling the holes with select material.
 - (3) Repair all spalled, cracked and deteriorated concrete on the east and west approach channel sidewalls, the spillway face, the sidewall between the spillway and the flood gate, the east and west sidewalls of the spillway, and the west face of the gate house in accordance with the recommendations of the Engineer.
 - (4) Replace missing stones on the downstream bench of the east embankment.
 - (5) Fill in and reseed all animal burrows and footpaths on the downstream slope of the dam.

- (6) Remove all brush, trees, debris and loose stone in the floor of the spillway discharge channel.
- (7) Remove logs and debris caught on the spillway weir.
- (8) Maintain all low level outlets in operating condition.
- (9) Institute a definite plan for surveillance of the dam and spillway during and after periods of heavy rainfall and a plan to warn people in downstream areas in the event of an emergency at the dam.
- (10) Implement a systematic program of maintenance inspections. As a minimum, the inspection program should consist of a monthly inspection of the dam and appurtenances and be supplemented by additional inspections during and after severe storms. All repairs and maintenance should be undertaken in compliance with all applicable State regulations. The maintenance program should include removal of any debris caught on the spillway weir to prevent clogging of the spillway.
- (11) Institute a program of technical inspections on an annual basis.
- 7.4 Alternatives. There are no practical alternatives to the above recommendations.

APPENDIX A PERIODIC INSPECTION CHECKLIST

PERIODIC INSPECTION

PARTY ORGANIZATION

PROJECT CROCKER POND DAM	DATE May 6, 1980
	TIME 10:00 to 16:00
	WEATHER 60°F Sunny
	W.S. ELEV7 <u>52.5</u> U.S. <u>720[±] DN.S</u> .
PARTY:	
L. Taverna (Metcalf & Eddy -	Geotechnical)
2. S. Nagel (Metcalf & Eddy -	Geotechnical)
3. W. Diesl (Metcalf & Eddy -	Geotechnical)
4. W. Checchi (Metcalf & Eddy -	Geotechnical)
5. L. Branagan (Metcalf & Eddy -	Hydraulics)
6. M. Nowak (Metcalf & Eddy -	Hydraulics)
7. E. Greco (Metcalf & Eddy -	Geotechnical)
PROJECT FEATURE	INSPECTED BY REMARKS
1. Dam	L. Taverna/S. Nagel
2. Spillway	L. Taverna/S. Nagel/L. Branagan
3	
4	
5	
6	
7	······································
ε	
9	
10	

PROJECT CROCKER POND DAM	DATE May 6, 1980
PROJECT FEATURE Dam Embankment	NAME L. Taverna
DISCIPLINE Geotechnical	NAME_ S. Nagel
u/s = upstream d/s = downstream	L/S = Lefthand Side R/S = Righthand Side
AREA EVALUATED	CONDITIONS
DAM EMBANKMENT	Earthfill dam with
Crest Elevation	core wall. (Telephone poles on R/S & L/S d/s slopes.)
Current Pool Elevation	752.5
Maximum Impoundment to Date	752.5
Surface Cracks	None visible
Pavement Condition	No pavement
Movement or Settlement of Crest	None visible at R/S. Appears core wall is exposed at L/S
Lateral Movement	None visible
Vertical Alignment	O.K., Straight
Horizontal Alignment	O.K., Straight
Condition at Abutment and at Concrete Structures	L/S & R/S abutments tie into hillside. L/S embankment ties into Gate House R/S embankment ties into sidewall of spil
Indications of Movement of Structural Items on Slope's	None visible.
Trespassing on Slopes*	L/S crest has rutting at core wall. R/S h many footprints, one path along sidewalk.
Sloughing or Erosion of Slopes or Abutments	No sloughing or erosion visible. Few stones missing along L/S,d/s bench.
Rock Slope Protection - Riprap Failures	Riprap intact, grass grows between rocks above water line.
Unusual Movement or Cracking at or near Toes	None visible.
Unusual Embankment or Downstream Seepage	None visible.
Piping or Boils	None visible.
Foundation Drainage Features	None visible.
Toe Drains	None visible.
Instrumentation System	None
*5 to 10 Gopher holes along R/S, d/s em	bankment pageA-Z of 6

PROJECT CROCKER POND DAM	DATE May 6, 1980
PROJECT FEATURE Spillway	NAME L. Taverna/S. Nagel
DISCIPLINE Geotechnical/Hydraulics	NAME L. Branagan
L/S = Lefthand Side	R/S = Righthand side
AREA EVALUATED	CONDITION
OUTLET WORKS - SPILLWAY WEIR, APPROACH AND DISCHARGE CHANNELS	Concrete sidewalls, floor not visible.
a. Approach Channel	
General Condition	Some spalling & efflorescence on R/S sidewall, L/S sidewall good, floor not visible.
Loose Rock Overhanging Channel	None
Trees Overhanging Channel	None
Floor of Approach Channel	Not visible, submerged.
b. Weir and Training Walls	Ogee weir, 2 ft. of flashboards in spillway, concrete sidewalls.
General Condition of Concrete	Diagonal crack on L/S sidewall. Diagonal crack on R/S sidewall. Severe spalling on R/S sidewall.
Rust or Staining	None visible.
Spalling	Some spalling at diagonal cracks on L/S & R/S sidewalls. Severe spalling on R/S sidewall, spalling on weir face, 1"tol.5
Any Visible Reinforcing	Not visible
Any Seepage or Efflorescence	No seepage. Efflorescence at diagonal cracks on L/S & R/S sidewalls. Much efflorescence on R/S sidewall.
Drain Holes	None visible
c. Discharge Channel	L/S has vertical dry stone masonry wall R/S is natural slope, floor is exposed bedrock.
General Condition	Masonry wall is good. Floor is exposed bedrock with several large detached blocks.
Loose Rock Overhanging Channel	None
Trees Overhanging Channel	Few trees on R/S. No trees on L/S.
Floor of Channel	Exposed bedrock
Other Obstructions	Bridge with 4 boxes. Only 3 opened to flow.

IJ

PROJECT CROCKER POND DAM	DATE May 6, 1980
Intake Channel and PROJECT FEATURE Intake Structure	NAME L. Taverna
DISCIPLINE Geotechnical	NAME S. Nagel
AREA EVALUATED	CONDITION
GUTLET WORKS - INTAKE CHANNEL AND INTAKE STRUCTURE	
a. Approach Channel	Not visible, submerged.
Slope Conditions	
Bottom Conditions	
Rock Slides or Falls	
Log Boom	
Debris	
Condition of Concrete Lining	
Drains or Weep Holes	
b. Intake Structure	
Condition of Concrete	
Stop Logs and Slots	

PROJECT CROCKER POND DAM Outlet Structure and	DATE May 6, 1980
PROJECT FEATURE Outlet Channel	NAME L. Taverna
DISCIPLINE Geotechnical	NAME S. Nagel
AREA EVALUATED	CONDITION
OUTLET WORKS - OUTLET STRUCTURE AND OUTLET CHANNEL General Condition of Concrete	Discharges through a 42-inch pipe, and 2-3'x3' openings, into discharge channel.
Rust or Staining	
Spalling	
Erosion or Cavitation	
Visible Reinforcing	
Any Seepage or Efflorescence	
Condition at Joints	
Drain Holes	
Channel	
Loose Rock or Trees Over- hanging Channel	
Condition of Discharge Channel	

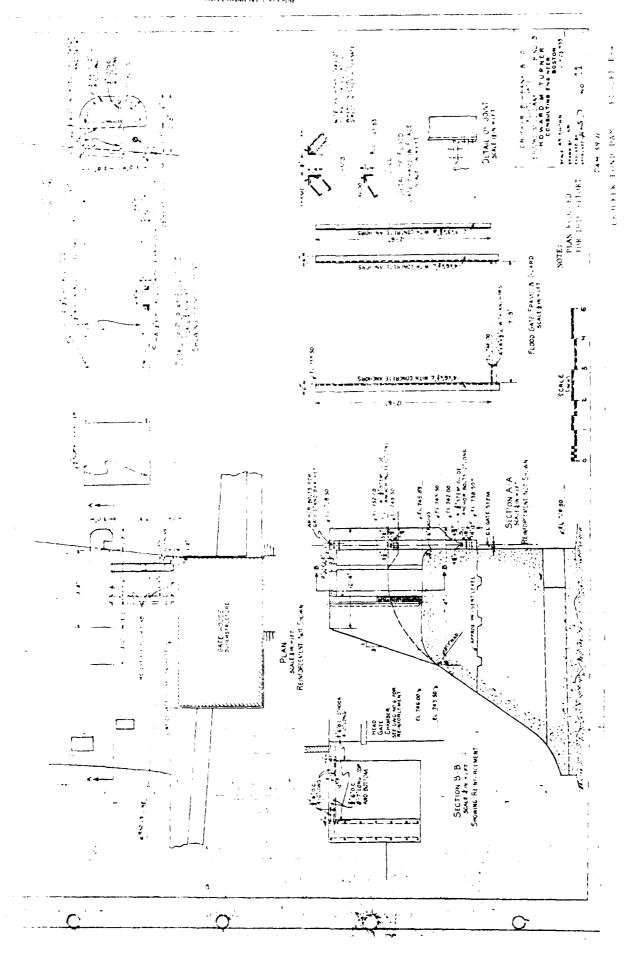
APPENDIX B

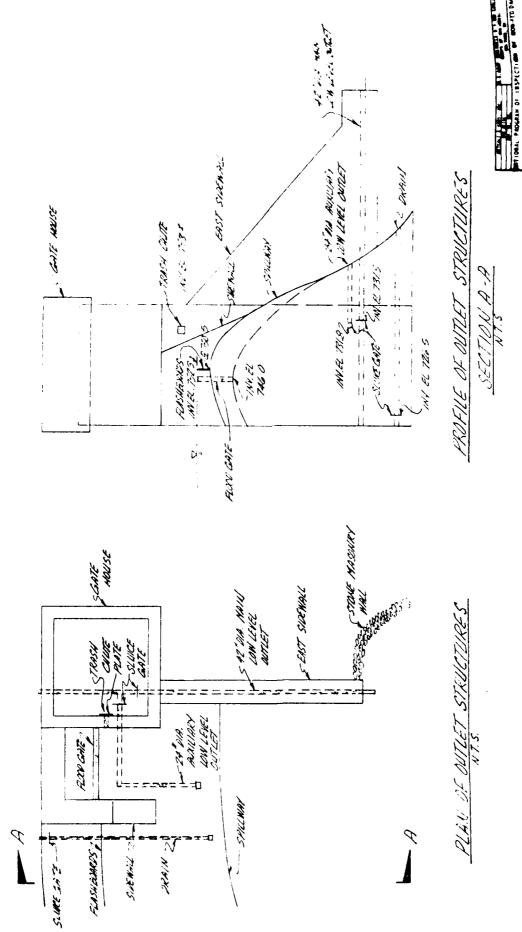
PLANS OF DAM AND PREVIOUS INSPECTION REPORTS

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File Card for Crocker Pond Dam from Worcester County Engineer's Office	B - 6
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Table B-1. Dam Outlets	B-42

CROCKER FOND DAM







WATER ELDON ME

CROCKER POND 544

and President Control

Nov. 20, 1946 - LOM Dec. 21, 1948

Mar, 15, 1951.

COUNTY OF WORCESTER MASSACHUSETTS COUNTY ENGINEER

Town Westminster	Location Whitman RiverS. Ashburnham Road
Owner	Use abandoned.
••	-earth embankment. part washed out.
	Constructed by Year
SPILLWAY El. top AbutmentEl. Crest	El. Apron El. Streambed
Width top AbutmentWidth to	p Crest Width bottom Spillway
Width Flashboards carried	Kind Flashboards
El. Flowline Cleanout Pipe	Size and Kind Cleanout Pipe
Kind of Foundation under Spillway	
Condition	
EMBANKMENT FL Top FL Natural C	GroundWidth Top
	stream Slope Downstream Slope
•	Riprap
	Foundation
	roundstion
	Location
SiseKind	El. Flowline
Condition	
WHEEL Kind	SizeRated H. P.
	Ave. Head
Evidence of Leaks in Structure	
Recent Repairs and Date	
Topography of Country below Dam	<u> </u>
Nature of Buildings and Roads below Dan	m
	Drainage Area in Square Miles
	е
E	CROCKER POND DAM

COUNTY ENGINEER

Inspection of Dams, Reservoir Dams, and Reservoirs.

Prof. Turner - consulting eng.

L. O. Marden

Date June 21,1932

Inspected by	L. O. Marden	Date J	une 21,1932 Dam No. 59-11
Town	Nestminster	Location Brook	s Mill Privelege.
Owner	••••••	Use	
Material and Typ	e	••••••	
***************************************	• • • • • • • • • • • • • • • • • • • •	•••••••••••••••••••••••••••••••••••••••	
Dam Designed by	7	Constructed by	Year
SPILLWAY—Lei	ngthFeet. Der	othFeet	
El. top Abutment	El. Crest	El. Apron.	El. Streambed
Width top Abutm	entWidth to	p CrestWidth	bottom Spillway
Width Flashboard	ls carried	Kind Flashboards	.
El. Flowline Clear	nout Pipe	Size and Kind C	eanout Pipe
Kind of Foundation	on under Spillway		
Condition	Inspected prop	osed foundation	9
••••••			
EMBANKMENT	-Length overall	Feet	
El. Top	El. Natural G	round	Width Top
Width of Bottom.	Upei	tream Slope	Downstream Slope
Kind of Corewall.			Riprap
Material in Emba	nkment		Foundation
Condition		•	
	••••		
GATES		Loca	tion
Size	Kind		.El. Flowline
Condition			
***************************************		• • • • • • • • • • • • • • • • • • • •	
WHEEL	Kind	Size	Rated H. P
			. Head
Evidence of Leaks	in Structure		

Recent Repairs an	d Date		
•			
	-		
Nature of Building	gs and Roads below Dan	a	
			Area in Square Miles
		_	•
_			
TOMITHE OF DIGING		B- 8	CROCKER POND DAM

COUNTY ENGINEER

Inspection of Dams, Reservoir Dams, and Reservoirs.

Messr's. Turner, Crocker and
L. O. Marden Date June 30, 1932

Inspected by	Date June	DU_132K Dam NoDS-11
Town We	estminster Location Brooks	Mill Privelege.
Owner		
· -		
	Constructed by	
	hFeet. DepthFeet	
El. top Abutment	El. CrestEl. Apron	El. Streambed
Width top Abutment	tWidth top CrestWidth bott	om Spillway
Width Flashboards ca	earriedKind Flashboards	
El. Flowline Cleanout	nt PipeSize and Kind Cleano	ut Pipe
Kind of Foundation	under Spillway	
Condition		
EMBANKMENT—L	Length overallFeet	
El. Top	El. Natural GroundWic	ith Top
Width of Bottom	Upstream Slope	Downstream Slope
Kind of Corewall		Riprap
Material in Embanko	mentFound	dation
Condition		
GATES	Location.	
Size	Kind El. 1	Flowline
Condition		······
WHEEL	Kind Size	Rated H. P.
	Ave. Hea	
Evidence of Leaks in	Structure	
	Date	
Topography of Counti	try below Dam	-
Nature of Buildings an	and Roads below Dam	
	ond Drainage Area	
	Feet per Square Mile	•
_	illion Cubic Feet	
		CROCKER DOND DAM

COUNTY ENGINEER

Inspected byL	. 0. Marden	Date Aug.	10,1932	Dam No.	59-11
Town We	estminster Location				
Owner Crocker	Burbank & Co. Assoc.	Use			
	Const				
SPILLWAY—Length	hFeet. DepthF	eet			
El. top Abutment	El. Crest	.El. Apron	El. 8	Streambed.	****************
Width top Abutment	Width top Crest	Width botton	n Spillway.	••••••	••••••••
Width Flashboards ca	arriedKind	Flashboards		••••••	•••••
El. Flowline Cleanou	t PipeSize a	nd Kind Cleanout	Pipe	······································	
Kind of Foundation	under Spillway				
	ength overall Feet		•••••	••••••••••	•••••••••••••••••••••••••••••••••••••••
El. Top	El. Natural Ground	Widtl	ь Тор		
Width of Bottom	Upstream Slope	•••••	Downstream	n Slope	
Kind of Corewall		• • • • • • • • • • • • • • • • • • • •	Riprap		
Material in Embankn	nent	Founda	tion	• • • • • • • • • • • • • • • • • • • •	
	Constructing core				
Size	Kind	El. Fle	owline	**************	••••••••
Condition		••••••			
	Kind S				
Location		Ave. Head.	•••••	••••••	
	Structure				
)ate				
Topography of Country	ry below Dam		······································		,
Nature of Buildings as	nd Roads below Dam			• • • • • • • • • • • • • • • • • • • •	
	ond				
Discharge in Second F	eet per Square Mile	••••••••••••	····		
Estimated Storage Mi	llion Cubic Feet	••••••			

COUNTY ENGINEER

Inspected by L. O. Marden	Date Sept. 8, 1932 Dam No. 59-11
Town Westminster Lo	ocation
Owner Crocker Burbank Co.	Um Under construction.
Material and Type	
Dam Designed by	.Constructed byYear
SPILLWAY—Length Feet. Depth	Feet
El. top Abutment El. Crest	El. Streambed
Width top Abutment Width top Crest	Width bottom Spillway
Width Flashboards carried	Kind Flashboards.
El. Flowline Cleanout Pipe	Size and Kind Cleanout Pipe
Kind of Foundation under SpillwayGranit	e. Cleaning out veins of clay.
Condition Bel ieve stra	ta of ledge and schist.
.,	
EMBANKMENT—Length overall Fee	et
El. Top El. Natural Ground.	Width Top
Width of Bottom Upstream S	llope Downstream Slope
Kind of Corewall	Riprap
Material in Embankment	Foundation
Condition Part being construc	ted on west side of spillway.
	Location
	El. Flowline
	Ed. Flowing
	Size Rated H. P.
Location	Ave. Head
Evidence of Leaks in Structure	
Recent Repairs and Date	
Topography of Country below Dam	
	Drainage Area in Square Miles
Discharge in Second Feet per Square Mile	
Estimated Storage Million Cubic Feet	
	7

COUNTY ENGINEER

Inspected by L. O. Marden	Date	Oct.17,1932	Dam No. 59-11
Town Westminster	Location	•••••	
Owner		••••••	
Material and Type			
Dam Designed by			
SPILLWAY—LengthFeet.	DepthFeet		
El. top AbutmentEl. C	restEl. Apı	ron El.	Streambed
Width top AbutmentWid	th top CrestWi	dth bottom Spillway	7
Width Flashboards carried	Kind Flashboo	ards	
El. Flowline Cleanout Pipe	Size and Kind	d Cleanout Pipe	
Kind of Foundation under Spillway.			
Condition Spillway four			
drilled and cracks fille	ed with cement.		
EMBANKMENT—Length overall	Feet		
El. TopEl. Natu	ral Ground	Width Top	
Width of Bottom		•	
Kind of Corewall		Ripra	p
Material in Embankment			
Condition			
•		************	
GATES	L	ocation	
SizeKin	d	El. Flowline	
Condition			
WHEEL Kind	Size	Rated E	I. P
Location		ve. Head	
Evidence of Leaks in Structure		••••••	
•••••••••••••••••••••••••••••••••••••••			
Recent Repairs and Date		•••••	
Topography of Country below Dam			
Nature of Buildings and Roads below	Dam		
Number of Acres in Pond			
Discharge in Second Feet per Square	Mile	••••••••••	
Estimated Storage Million Cubic Fee	t		
	T	CROCKER	POND DAM

COUNTY ENGINEER

Inspected	by L.O.Marden & G. (Classon Date	Dec.8,1932	Dam No. 59-11
Γown	Westminster	Location Broo	ok Mill priv	elege.
Owner	Crocker Burbank (Use	••••••	
Material a	nd Type			
	gned by			
_	Y—LengthFeet. D		•	
	utmentEl. Cres	-	onE	l. Streambed
Width top	AbutmentWidth	top CrestWic	ith bottom Spillwa	sy
-	shboards carried	-	_	
El. Flowlin	e Cleanout Pipe	Size and Kind	Cleanout Pipe	
Kind of Fo	oundation under Spillway			
Condition.	Concrete found	lation completel	y in ledge.	All porous spots
and ho	les grouted. East a	butment part co	onstructed.	West completed.
	MENT—Length overall			
=	El. Natural			
Width of F	Sottom :U]	ostream Slope	Downstr	eam Slope
Cind of Co	rewall	•••••••••••••••••	Ripr	ap
Material in	Embankment		Foundation	
	West embankn			
3i z e	Kind		El. Flowline	
	Not constructed			
	Kind			
ocation			ve. Head	•••••
Evidence o	f Leaks in Structure	lone.	•••••	,
lecent Rep	pairs and Date	lone.		
	y of Country below Dam			
lature of I	Buildings and Roads below Da	8.TN		
	Acres in Pond			
Disch arg e i	n Second Feet per Square Mi	le		
-	Storage Million Cubic Feet			
	· ·			ER POND DAM

COUNTY ENGINEER

Town Westminste	r Locati	Brooks Mi	lll Privi	lleg e	
	rbank Co.		•		
	A. N. M. M. Y. T. N				
	Co				
	Feet. Depth				
El. top Abutment	El. Crest	El. Apron	El.	Streambed	· · · · · · · · · · · · · · · · · · ·
Width top Abutment	Width top Crest	Width bott	om Spillway		· · · · · · · · · · · · · · · · · · ·
Width Flashboards car	riedKin	d Flashboards			
El. Flowline Cleanout	PipeSiz	e and Kind Cleanor	ut Pipe		· • • • • • • • • • • • • • • • • • • •
Kind of Foundation u	nder Spillway		***********		• • • • • • • • • • • • • • • • • • • •
Condition Co	nstructing ogre typ				
	ngth overallFeet				
El. Top	El. Natural Ground	W id	lth Top		
Width of Bottom	Upstream Slope		Downstrea	m Slope	
Kind of Corewall		•••••	Ripraj	o	
Material in Embankme	ent	Found	lation		•••••
	nstructing core wal				
GATES		Location.	******		·····
Size	Kind	El.]	Flowline		
ConditionQK	,				· · · · · · · · · · · · · · · · · · ·
WHEEL	Kind	Size	Rated H	[. P.	• • • • • • • • • • • • • • • • • • • •
Evidence of Leaks in S	tructure None		****************		• • • • • • • • • • • •
-	te Under construc				
	y below Dam				
Vature of Buildings and	d Roads below Dam				••••••
	nd				
Disch arg e in Second Fe	et per Square Mile				

COUNTY ENGINEER

Inspected by	L.O.Marden	Date	6-22-33	Dam N59-11
Town We	estminster	Location Broo	ks Mill Pr	ivilege
Material and Ty	y pe	•••••		
			• · · · · • • · · · · · · · · · · · · ·	
Dam Designed b	b y	Constructed by.		Year
SPILLWAY—L	engthFeet. Dep	othFeet		
El. top Abutmer	ntEl. Crest	El. Apron	I	El. Streambed
Width top Abut	mentWidth to	p CrestWidtl	n bottom Spillw	ay
Width Flashboa	rds carried	Kind Flashboard	s	•••••••••••••••••••••••••••••••••••••••
El. Flowline Cle	anout Pipe	Size and Kind C	leanout Pipe	
Kind of Founda	tion under Spillway		•••••••	
Condition P	ouring concrete	- wasteway sect	ions OK	
			••••••	
EMBANKMEN	T—Length overall	Feet		
El. Top	El. Natural G	round	Width Top	
Width of Botton	n:Upst	tream Slope	Downst	ream Slope
Kind of Corewal	uu		Rip	rap
Material in Emb	oankment		Foundation	,
Condition	Constructing co	re wall - emban	kment OK	
			•••••	
= :::: : :				
Condition	Completed			••••••••••••••••••
				H. P
				•••••••••••••••••••••••••••••••••••••••
Evidence of Leal	ks in StructureNone		•••••	
-				
	-			
Nature of Buildi	ngs and Roads below Dan	a		
				Miles
Discharge in Sec	ond Feet per Square Mile.		••••••	••••••
-				
	-	ה_קה	25.00	KER POND DAM

COUNTY OF MASSACHUSETTS

COUNTY ENGINEER Inspection in To a, and Reservoirs.

Inspected by L.O. Marden	Pate 7-20-33	Dam No. 59-11
Town Westminster	The Depoks MillE	rivilege
Owner Crocker-Burbank Co.		
Material and Type		
D D.211		77
Dam Designed by	-	Year
•	Feet	771 C. 1 1
El. top AbutmentEl. Crest	•	El. Streambed
Width top AbutmentWidth		pill w ay
El. Flowline Cleanout Pipe		œ
Kind of Foundation under Spillway		
Condition Under construction	o de deing pou re d	1 - OK
EMPANEMENT I and according to		
El. TopEl. Natural Counted		qc
Width of Bottom		wnstream Slope
Kind of Corewall	•	Riprap.
Material in Embankment		- Kuprap
Condition Core-wall and e		
Condition		. W.L. W.L.
GATES		
SizeKind		ne
Condition		
WHEEL Kind		tated H. P
Location	Ave. Head	
Evidence of Leaks in StructureNone		
Recent Repairs and Date Under coast	ruction	·····
Topography of Country below Dam		
	•	
Nature of Buildings and Roads below Dam		
Number of Acres in Pond	Datage Area in Squ	uare Miles
Discharge in Second Feet per Square Mile		
Estimated Storage Million Cubic Feet		
	CRO	OCKER POND DAM

COUNTY OF WORCESTER MASSACHUSETTS COUNTY ENGINEER

Inspected by L.O.M	arden	Date	3-9-1933	Dam No59-11
Town Westminste	r L	ocation Whitms	n River.	
Owner Crocker Bur	bank & Co.	Use		
••				-
				Year
SPILLWAY				
-		_		Streambed
<u>-</u>	-			
_			-	•••••••••••
				ed-
EMBANKMENT				
El. Top	El. Natural Ground		Width Top	
Width of Bottom	Upstream	Slope	Downstrea	am Slope
Kind of CorewallDr	actically com	pleted	Ripra	p
Material in Embankment			Foundation	
Condition westerly	embankment com	npleted- east	erly emban	kment about 85.
pefcent complete.				••••••••••••
GATES		Loc	eation	
Sise	Kind	***************************************	.El. Flowline	
Condition	good			
				I. P.
Location		Av	e. Head	
Nature of Buildings and R	oads below Dam			
				es
Discharge in Second Feet 1	per Square Mile		•••••	
Estimated Storage Million	Cubic Feet			
		B-17	CROCKE	R POND DAM

COUNTY ENGINEER

Inspected by	L.O.Marden	Date 12-15-1934	Dam No. 58-11
Town Westm	inster	Location	
Owner		Use	
_ ,		Constructed by	Year
	hFeet. Depth		
•		El. ApronEl.	
Width top Abutment	tWidth top Cr	estWidth bottom Spillway	7
Width Flashboards c	arried	Kind Flashboards	***************************************
El. Flowline Cleanou	ıt Pipe	Size and Kind Cleanout Pipe	***************************************
Kind of Foundation	under Spillway		
Condition	OK		
EMBANKMENT-	Length overall	Feet	
El. Top	El. Natural Groun	ndWidth Top	
Width of Bottom	Upstrear	n SlopeDownstre	am Slope
Kind of Corewall		Ripra	p
Material in Embank	ment	Foundation	
Condition	OK		
		Location	
		El. Flowline	
		Size Rated I	
		Ave. Head	
Evidence of Looks in	Structure OK		•••••
<u>-</u>			
_			
_			
PENTITIONER DIVINGE WI			

COUNTY OF WORCESTER MASSACHUSETTS COUNTY ENGINEER

Inspected by	- Dunk	Date Za	N. 16, 1939 Dam No. 59-13
Town Westmins	ter	Location Esqu	N. 16, 1939 Dam No. 59-13
Material and Type		· · · · · · · · · · · · · · · · · · ·	
			Vaar
Dam Designed by		onstructed by	Year
SPILLWAY			
			El. Streambed
-	_		ottom Spillway
El. Flowline Cleanout	Pipe	Size and Kind Clea	nout Pipe
Kind of Foundation u	nder Spillway	<u> </u>	10-12 Linkshounds on
Condition Juter	2't filow cus	me set	10-12 kindheards on
Il water	North Jone	Throughgai	to.
EMBANKMENT	; V		,
	El. Natural Ground	Wid	lth Top
-			Downstream Slope
Kind of Corewall	-	-	Riprap
Material in Embankm	ent	F	oundation
Condition R	and Meadow	Port. W	estminste:
Tin un	turing spill	var - Sa	te your
GATES		Loca	te your
			El. Flowline
			Rated H. P.
			Head
Nature of Buildings a	nd Roads below Dam		
			Area in Square Miles
Discharge in Second F	eet per Square Mile		
_	llion Cubic Feet		
		B-19	CROCKER POND DAM

WORCESTER COUNTY ENGINEER

Inspected by L.O. Marden Date_	4-1-1940 Dam No. 59-11
Town West Mustel Location	
Owner Crocker-Burbank Co. U	
SPILLWAY	
El.top abutment El.Crest	
Width top Abut. Width top Crest_	Width bottom &p.way
Width flashboards Kind H	lashboards
El.Flowline Cleanout Pipe	
Kind of Foundation under Spillway	
Condition water down in pond at lea	
•	
ELBANGIENT	
El. Top El. Natural Ground	Width Top
Width of BorromUpstream Slope	
Kind of Corewall	
Material in Embankment	
Condition	
<u>GATES</u> Loc	ation
SizeKind	
Condition	
Evidence of Leaks in Structure	
Recent Repairs and Date	
Number Acres in PondDra:	
Discharge in Second Feet per Square Mile	
Stimated Storage Million Cubic Feet	

COUNTY OF WORCESTER MASSACHUSETTS COUNTY ENGINEER

Inspected by E.C.C	orcoran	Date Dec. 9	1942	Dam No. 59-11
Town Westminster		Location Whitman &	River	
Owner Cracker - Bu	rbonk Ca	Use Pawer -	Washi	ng Paper
Material and Type	•••••••••••••••••••••••••••••••••••••••			
		Constructed by		
SPILLWAY	•			
		El. Apron		
	=	estWidth bottom	-	
		Kind Flashboards		
El. Flowline Cleanout Pipe		Size and Kind Cleanout	Pipe	
•				
EMBANKMENT	•••••••••••••••••••••••••••••••••••••••			•
El. Top	El. Natural Groun	dWidth	Тор	
Width of Bottom	Upstrean	a SlopeI	Downstrea	an Slope
		Found		
_ 1				
GATES Closed -	Good	Location		
		Ei. Flo		
		Size		
		Ave. Head		
Nature of Buildings and Ro	ads below Dam		• • • • • • • • • • • • • • • • • • • •	
		Drainage Area in So		
Discharge in Second Feet po	er Square Mile			
Estimated Storage Million (Cubic Feet			
2				D DOND DAM

COUNTY OF WORCESTER MASSACHUSETTS COUNTY ENGINEER

				Dam No. 39-11
Town West m	inster	Location No.	Branci,	Reservoir
Owner Cac	-Kert Surea	u.KUseUse		
• •				
				Year
SPILLWAY	El Con	TO	_ 50	C4
-		-		. Streambed
	,			
	•••••	•••••••••••••••••••••••••••••••••••••••	••••••••••	
EMBANKMENT El. Top	El. Natural	Ground	Width Top	
			-	am Slope
				p
_				
				·····
WHEEL	Kind	Size	Rated 1	H. P.
Location		<i>I</i>	ve. Head	
Evidence of Leaks i	in Structure	thur U. Fo	untarie	res in
••••••		Hause		
Recent Repairs and	l Date			
Topography of Cou	intry below Dam	••••••		
	-	•		
Nature of Buildings	and Roads below Da			
Number Acres in Po	ond	Drainage .	Area in Square Mi	les
Discharge in Second	d Feet per Square Mi	le		
Estimated Storage	Million Cubic Feet			
_		B-22	CROCKE	R POND DAM

WORCESTER COUNTY ENGINEERING DEPT. WORGESTER, MASS.

DATE NOV 20 1946

SUBJECT:	Dam No.	59-11	Wes	trucky	-mspected by LOM
70	Nashva	_			•
	Sollhan	MK			
	Spillung Ent gates	nc			
	gates	nc			
;		eak		اد	

B**-**23

IWN.....

DAM NO.....

STREAM Whitman R

LOCATION So.Ashburnham Rd

WORCESTER COUNTY ENGINEERING DEPARTMENT

WORCESTER, MASSACHUSETTS

DAM INSPECTION REPORT

NED BY Crocker-Burdank	CO. ASSCHLACE	fitchburg	USE STOLAGE
SPECTED BY LOM	DATE	Nov.20,1946	
earth concret	e	CONDITION	good
PILLWAY			
FLASHBOARDS IN PLACE	none	RECENT REPAIRS	none
CONDITION	good		
REPAIRS NEEDED	none	,	
MBANKMENT			
RECENT REPAIRS	none		
CONDITION	good		
REPAIRS NEEDED	none		
			·······
ATES			
RECENT REPAIRS	none		
CONDITION	good		
REPAIRS NEEDED	none		
:AKS			
HOW SERIOUS	none visible		
		DATE	
		COUNT	TY ENGINEER
		COUNT	

:- . 4

CR THER I THE TAIL

TOWN Westmanter	
LOCATION 3/00KS Mill	Privilege

DAM	NO. 6	7-	<i>H</i>
RTD	FAM		

WORCESTER COUNTY ENGINEERING DEPARTMENT WORCESTER, MASSACHUSETTS

DAM INSPECTION REPORT

OWNED BY	rocker.	Burboak	G PLACE	FIRAL	ung	USE STORAGE
INSPECTED BY		14	DATE	Dec 2	1.1948	
TYPE OF DAM				······································	CONDITION	GOOD-
SPILLWAY						
FLASHBO	ARDS IN PL	ACE N	ORC	RECENT	REPAIRS	7004
CONDITIO	IN	6000				
REPAIRS	NEEDED					
EMBANKMI	ENT					
RECENT R	EPAIRS					
CONDITIO	N					
REPAIRS I	NEEDED					
					•••••••••••••••••••••••••••••••••••••••	
GATES						
RECENT R	EPAIRS				•••••••••••••••••••••••••••••••••••••••	
CONDITIO	N		•••••••••••••••••••••••••••••••••••••••			
REPAIRS !	NEEDED				······································	
LEAKS						
HOW SERI	OUS					
				DATE		

TOWN Westornster
LOCATION BROOKS Nill Pond

DAM	NO. 57-11

WORCESTER COUNTY ENGINEERING DEPARTMENT WORCESTER, MASSACHUSETTS

DAM INSPECTION REPORT

INSPECTED BY LOM - Sta	banKG PLAC	E Fitchburg	UBE Storage		
INSPECTED BY LOM - Sta	R FOSS DATE	March 15-19	5/		
		CONDITION			
SPILLWAY					
FLASHBOARDS IN PLACE	Yer	RECENT REPAIRS	None		
CONDITION	Good				
REPAIRS NEEDED	None				
EMBANKMENT					
RECENT REPAIRS	/Von <				
CONDITION	Gord	·			
REPAIRS NEEDED	None				
GATES					
RECENT REPAIRS	None				
CONDITION					
REPAIRS NEEDED			· · · · · · · · · · · · · · · · · · ·		
LEAKS		- //-			
HOW SERIOUS	NONE VIII		15,195/		

L.O. Marde

Westminster				DAM NO. 59-11		
LOCATION Brooks Mill Privilege-Northeast Turnpike			urnpike	STREAM		
WORCESTER COUNTY ENGINEERING DEPARTMENT WORCESTER, MASSACHUSETTS						
	DAM IN	SPECTIO	N REPORT			
OWNED BY Nashua River	Res Co.	PLACE Fit	chburg	use storege		
INSPECTED BY L.O. Marden	_S Foss	DATE	1952?			
TYPE OF DAM			CONDITIO	N		
SPILLWAY						
FLASHBOARDS IN PLACE	none		RECENT REPAIRS			
CONDITION	good					
REPAIRS NEEDED	none					
EMBANKMENT						
RECENT REPAIRS	none					
BONDITION	good					
REPAIRS NEEDED	none					
GATES						
RECENT REPAIRS	none					
CONDITION	good					
REPAIRS NEEDED	none					

LEAKS

HOW SERIOUS none visible.

DATE:

COUNTY ENGINEER

WORCESTER COUNTY ENGINEERING DEPARTMENT WORCESTER, MASSACHUSETTS

DAM INSPECTION REPORT

DWNED BY Crocker	- Burbank - G.	ASTO-PLACE	Fithburg	USE
	Lom			
TYPE OF DAM			GONDITIC	ınn
SPILLWAY				
FLASHBOARDS I	N PLACE		RECENT REPAIRS	
CONDITION		• 		
REPAIRS NEEDE	D			
EMBANKMENT				
RECENT REPAIRS	3			
CONDITION	ox			
REPAIRS NEEDE				
GATES				
RECENT REPAIRS	l			
CONDITION		ζ		
LEAKS				
			DATE	7

COUNTY ENDINEER

59-11

WORCESTER COUNTY ENGINEERING DEPT. WORCESTER, MASS.

BUBJECT: Flood Patrol

TO Crocker Burbank 6- employee

59-11 Brooks Mill Pond

Mor 1, 1958 water 53 delowerest of dom.
Mar 10, 1958 4 54"

CAR MILEAGE

BEGIN TRIP

TRIP MILES

BIGNATURE

1-20

CR THER FOR DAM

LOCATION Whitman Pier

DAM NO. 57-//

WORCESTER COUNTY ENGINEERING DEPARTMENT WORCESTER, MASSACHUSETTS

DAM INSPECTION REPORT

OWNED BY Cracker	Burbank G PLAC	E	USE
INSPECTED BY	Corceras DATE	Apr 4, 1958	
TYPE OF DAM		CONDITION	
SPILLWAY			
FLASHBOARDS IN PL	ACE 24"	RECENT REPAIRS	
CONDITION			
<u>EMBANKMENT</u>			
RECENT REPAIRS			
CONDITION			
REPAIRS NEEDED			
BATES			
RECENT REPAIRS		, 1	
CONDITION	te epen	(water Down	
REPAIRS NEEDED	•		
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
TAV6			
LEAKB			
HOW BERIOUS			
		DATE	
		COUNT	YENDINEER

TOWN	lest min ster	DAM NO.	59-1/	
LOCATION Deta	ely side of S. Ashburns	Land STREAM	Whitman Ru	er
	WORCESTER COUNT WORCES			r Poud"
	DAM INSP	ECTION E	EPORT	
Owned by	Vayerhaeuser Co.	/ac. Place	Fitchburg Use -	storage Pond
Inspected by	FEP- W.OL.	- Tany kubec. Dat	18 Nov. 9.1	964.
Type of Dam	Earth and co.	ucrete. Cor	dition <u>Good</u>	
SPILLWAY				
Flashboards in	Place 22*0	Fboards Rec	ent Repairs	
Condition	leard.			
Repairs Needed	The pins an	d ein beards	will be replaced in	1965
	The capaci	ty is 360 l	7. 6als.	-
EMBANKMENT				
Resent Repairs				
Condition	Good andition			
Repairs Needed	There is	riprap on the	upstream slope	
				
GATES				
Resent Repairs				
Repairs Needed	The got	te is now w	ida epen.	·
				
LEAKS				
How Serious	No leaks.			
				-1
DATE:			County En	Kineer
	B -	31 C	ROCKER ROND DAM	

TOWN Westmaster	DAM NO.	57-77
LOCATION South Achburaham Rd		Whitmus Roser
		Creeker Pond
WORCESTER COUNTY ENG WORCESTER, MA		ARTMENT
Horone Hary In	IDENOTIONAL IC	
DAM INSPECT	TION REPORT	Γ
	· · · · · · · · · · · · · · · · · · ·	_
Owned by Wayar haansar G. Inc. Pla	ace Fitch him	y Use Thrage Proce
Inspected by	Date	ict 26,1467
Type of Dam Faith the Care	<u>Condition</u>	locat and tick
SPILLWAY		
Flashboards in Place		
Condition Gynt spelleray is his	ated and last	<u> </u>
Repairs Needed <u>kulumal</u> is he	low top of	h:
CLBANKM E NT		
ecent Repairs		-
Condition (rod and turn		
Cepairs Needed		
GATES		
ecent Repairs		
Conditions (and and form		
Repairs Needed		
he kid juta hima	· · · · · · · · · · · · · · · · · · ·	
<u>EAKS</u>		
low Serious	ik/a	
DATE:		County Engineer

B-32

CROCKER POND DAM

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TOWN Westminster LOCATION BrooksMill or Crocker		
Worcester county Worceste	ENGINEERING	
DAM INSPE	CCTION R	EPORT
Owned by	Place	Use
Owned by Inspected by M.F.Hunt	D	ate Nov 15,1968
Type of Dam		
SFILLWAY 1.5ft perma	nent board	s ?
Flashboards in Place		
Condition 8"-10" water held	by boards	
Repairs Needed	 	and the second of the second o
FMDANKVENT		
Recent Repairs		
Condition OK		
Repairs Needed	 	
GATES		
Recent Repairs		
Condition <u>OK</u>		
Repairs Needed		
LE^KS		
How Serious		
- A		County Engineer
DATE:	B-33	CROCKER POND DAM

Dam No. Westernster Ri INSPECTION REPORT & DATA FOR DAMS Stream: Whitman Rive Weyerharuser Co. __rc. Owner: Pond: Crocker Fond His Address: Fitchburg Date: 2-24-72
By: Ealon & Cany
CONDITION RATING Function of Dam: storage Location & Access: S, w. of Ashburnham Rd.... Structural: 600d USGS Quad. Gardne 12 at. 42-34-10 Long. 7/-52-55 Drain. Ar.: 19.53 Sq. Mi.; Ponds: ac.; Res. @dam: Character of D.A.: Hydraulic: 80 X 75

Beneral: 600d

PRIORITY: * Estimated_ Discharge_: Capacity: General Description of Dam and Discharge Control: Forth down ripropped on port face with curved concrete _ spillway. Istoodids in place. Locked gatehouse with 3 outlets - 2-3'x3' & 1-42" Pipe Profile Sketch (Not to Scale): 15 Boords 62 te House 301 80' Remarks and Recommendations: * Some spalling of "concrete in spillway Date 2-24-7z By Eston & Comment

Dam No. 3-14-332-11

B-34

CROCKER POND DAM

INSPECTION REPORT - DAMS AND LESSITYGIRS

1. Location: City/Town Y	LESTMINSTE	R Dam No. 3	-14-332-11
Name of Dam Crocker	Pond	Inspected by Re	egan, RIZKA
	Date of	Inspection $\frac{4}{7}$	1/76
2. Owner/s: per: Assessors		•	•
Reg. of I	Deeds	Pers. Contact _	
1. Weyerhaeuser	C. Inc. 545 Wes	tminster Rd. Fit	ch burg
1. Weyerhaeuser Name St. 8 Att: Bill Baker	No water Control	City/Town State L DIVISION.	Tel. No.
Name St. 8			
Name St. 8	2 No.	City/Town State	Tel. No.
3. Caretaker (if any) e.g. by absentee owner, appo	. superintendent,	plant manager, a	
Name:	St. & No	o.:	
City/Town:	State:	Tel.ilo.:	
4. No. of Pictures taken	**************************************		
5. Degree of Hazard: (if	dam should fail co	ompletely)*	
1. Linor	2. Node	erate	
3. Severe V	4. Disa	astrous	
* This rating may chan	ge as land use cha	anges (future dev	elopment)
6. Outlet Control: Automa	tic Ma	anual	
Operat	iveye	es;	No.
Comments:			
7. Upstream Face of Dam: 0	Condition:		
:	. Good	2. Miner Repa	airs
3	B. Major Repairs _	4. Urgent kej	pairs
omComments:			

8.	Downstream Face of Dam:
	Condition: 1. Good 2. Minor Repairs
	3. Major Repairs 4. Urgent Repairs
	Comments:
9.	Emergency Spillway:
	Condition: 1. Good 2. Minor Repairs
	3. Najor Repairs 4. Urgent Repairs
	Comments: MINGE Spalling of Concrete @ Numerous locations on Conc. Ofive and
	both Charkeralls
10.	Water Level at time of inspection: 9 t ft. above belowbelow
	top of dam Emb. principal spillway
	other
11.	Summary of Deficiencies Noted:
	Growth (Trees and Brush) on Embankment
	b) Animal Burrows and Washouts
	C) Damage to slopes or top of dam
	D) Cracked or Damaged Masonry Minor Spalling (See (9) Above)
	E) Evidence of Seepage V Minor Seepage emergING From Downstream
	E) Evidence of Seepage V MIHOR Seepage emergINB From Downstream End of West Checkwall. F) Evidence of Piping
	G) Erosion
	4) Leaks (See "E" Above)
	I)Trash and/or debis impeding flow
	J)Clogged or blocked spillway
	K)Other

12. Remarks & Recommendations: (Fully Explain)

The Cutoff Provided by The brick Core WALL IN The Easterly embankment is Virtually Perfect. No leakage or saturation was Noted @ The downstream Toe.

Nearly as good is The Cutoff Provided by The Westerly emb. Core Luple, The only leakage being a light flow emerging from the downstream end of The West Cheekwall. The only other deficiency Noted was minor Spilling of Numerous locations on The OGIVC Spillway and Cheekwalls

12	0,40	-11	Cond	i + -	ion.
13.	Over	all	Cona	lt:	100;

1.	Safe V
2.	Minor repairs needed
з.	Conditionally safe - major repairs needed
4.	Unsafe
5.	Reservoir impoundment no longer exists (explain)
	Recommend removal from inspection list

DESCRIPTION OF DAM

						D.	ISTRICT _ 5	
Sub	omiti	ted by 🔽	. Rega	н	Dam No	3-14	332-11	······································
Dat	te	4/12/7	6		City/T	own We	estmins	ter
					Name o	f Dam C	rocker	Pond
1.	Loca	ation: T	opo Sheet	No. 190	(GA	RDNE	R QUA	D)
	Pro Dai	m clearly	x ll" in indicate Prior T.	d •	y of top	o map wi	th location	of
2.	Yea	r built:	1924	Year/s of	sub se que	nt repai	rs 1933.	1939
з.	Pur	pose of D					ional <u>r</u>	
			Irrig	ation		Other _	Storag	<u>e</u>
4.	Dra	inage Are	a:2(o <u>t</u>	sq. mi.			_ acres
5.	Nor	mal Pondi	ng Area:	100 ±	acres;	Ave. de	pth N/A	
		Impound	ment: N	/A	_gals.;			acre ft.
6.		Year R	und	ings locat			ond or rese	rvoir
7.							Height 45	<u>' ±</u>
	S	lopes: Up	stream Fa	ce 1½:1				
		Do	wnstream	Face 1/2:1				
		Wi	dth acros	s top 10'	<u>+</u>			
8.	Cla	ssificati	on of Dam	by Materi	al:			
	E	arth	Con	c. Masonry		Sto	ne Masonry	<u> </u>
	T	imber	Roc	kfill		Oth	er Brick Co	re Wall
9.	A .	Descript	ion of pr	esent land	usage d	ownstream	m of dam:	
		50	% rur	al;	50_%	urban.		
	В•	could ac	comodate		dment in	the eve	stream of d nt of a com	

DAM NO: 3-14-332-11

10. Risk to life and property in event of complete failure.

See Note Below

No. of people	•
No. of homes	***************************************
No. of Businesses	•
No. of industries	. Type
No. of utilities	• Type
Railroads	•
Other dams	•
Other	•

- 11. Attach Sketch of dam to this form showing section and plan on $8\frac{1}{2}$ " x 11" sheet.
- 12. How to Locate: W.G. ON Rhe 2A, Turn Rt. onto Ashburnham
 Rd. 0.6± His beyond Fitchburg/Westminster Line. Travel

 1 ± mi To Dam adjacent To LT. Side of Rd.

Note (103: In The Unlikely Event of Complete failure,

The Rte 2A Bridge and all utilities on & under 2A

Would be blown Away. An Enormous Amount of Property

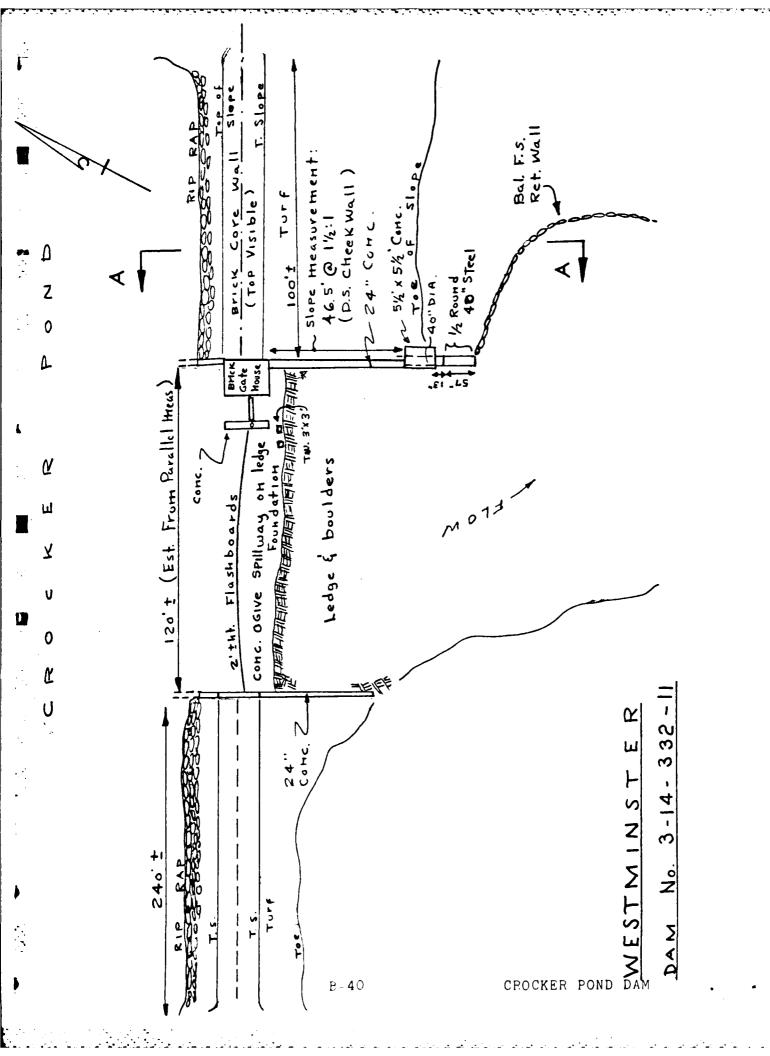
Damage would Probably tesult in The Waite's

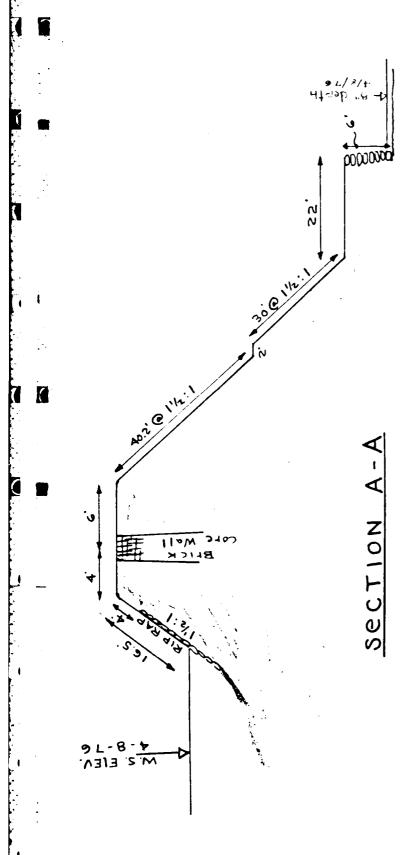
Corner Section of fitchburg. There is some Small

Possibility of loss of life There. Further Minore

To Miderate Property Camage Could occur

Down stream Along The NASHUA River.





DAM No. 3-14-332-11

TABLE B-1 CROCKER POND DAM OUTLETS

OUTLET	FLOOD GATE	MAIN LOW LEVEL OUTLET	AUXILIARY LOW LEVEL OUTLET	MUD GATE	TRASH CHUTE
Size	8'x12'	42" Dia.	24" Dia.	3'x3'	3'x3'
Material	Wooden Gate	Steel Pipe	Cast Iron Pipe	Concrete Conduit	Concrete Opening
Location	Between Spillway And Gate House	East Sidewall	Gate House And Spillway	Spillway	Gate House
Invert at Upstream End	746.0	731.5	731.8	726.5	753
Control Mechanism	Slide Gate	Slide Gate	Slide Gate	Slide Gate	Plate or Hatch Cover
Control Mechanism Location	Sidewall Between Spillway And Floodgate	Gate House	Gate House	Sidewall Between Spillway And Floodgate	Gate House
Discharge Location	Spillway Face	Downstream Channel	Spillway Face	Spillway Face	Spillway Face
Operable	*Yes	*Yes	*Yes	*Yes	*Yes
Last Operated	Unknown	July 1980	July 1980	Unknown	Unknown
Deficiencies at Time of Inspection	Could Not Be Examined, Water Dis- charging over Top of Gate	Clear of Debris, No Flow	Could Not Be Examined, Water Dis- charging Over Face of Opening	Could Not Be Examined, Water Dis- charging Over Face of Opening	Clear of Debris, No Flow

^{*}Reported by Owner

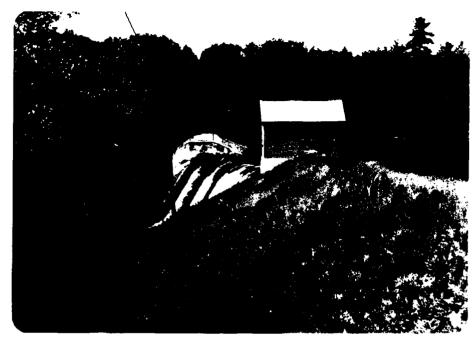
TABLE B-1 (CONTINUED)

OUTLET	FLOOD GATE	MAIN LOW LEVEL OUTLET	AUXILIARY LOW LEVEL OUTLET	MUD GATE	TRASH CHUTE
No Flash- Boards				Not Applicable	Not Applicable
Discharge Capacity (cfs)	200	270	73		
Pond Elev.	750.5	750.5	750.5		
Time to Lower Pond 1 Foot (hrs	6.1	4.5	16.7		
Flash- Boards				Not Applicable	Not Applicable
Discharge Capacity (cfs)	340	285	77		
Pond Elev.	752.3	752.3	752.3		
Time to Lower Pond 1 foot (hrs	3.6	4.3	15.9		

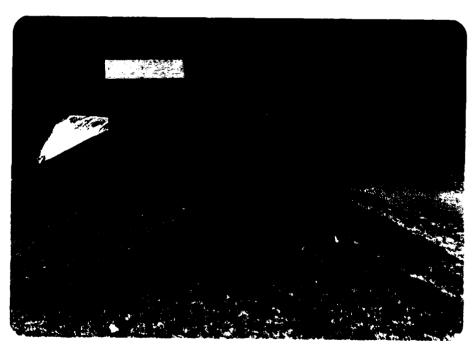
APPENDIX C

PHOTOGRAPHS

Note: Location and direction of photographs shown on Figure B-l in Appendix B.



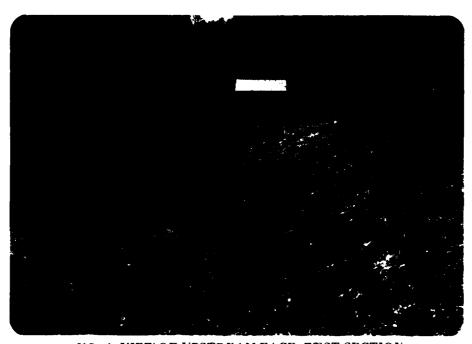
NO. 1 VIEW OF DOWNSTREAM SIDE - EAST SECTION



NO. 2 VIEW OF CREST - EAST SECTION



NO. 3 VIEW OF UPSTREAM FACE, EAST SECTION



NO. 4 VIEW OF UPSTREAM FACE, WEST SECTION



NO. 5 VIEW OF EXPOSED CORE WALL



NO. 6 VIEW OF GATEHOUSE AND EAST SIDEWALL OF SPILLWAY



Γ

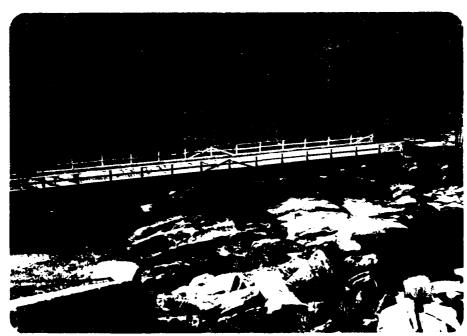
NO. 7 VIEW OF SPILLWAY AND WEST SIDEWALL



NO. 8 VIEW OF OUTLET STRUCTURES



NO. 9 VIEW OF DISCHARGE CHANNEL



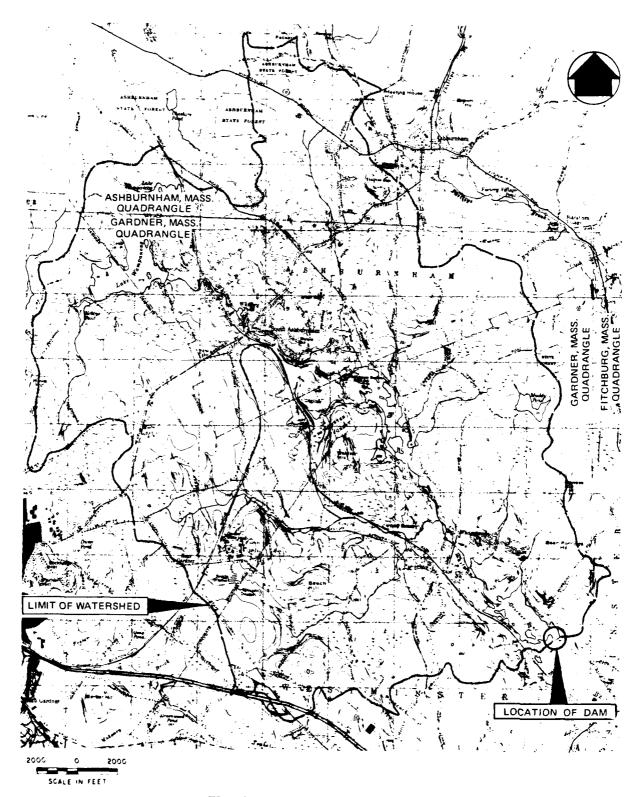
NO. 10 VIEW OF DOWNSTREAM CHANNEL

APPENDIX D

HYDROLOGIC AND HYDRAULIC COMPUTATIONS

(

	Page
Figure D-1, Drainage Area Map	D-1
Hydrologic and Hydraulic Computations	D - 2



II.

FIG. D-1 DRAINAGE AREA MAP

Project	Nat. Review of Non Fed. Dams	Acct No 6926 P	age of	
Subject	Worcester County, Mass. CROCKER POND	. Compid By LSB D	ate <u>6</u> 7/	<u> </u>
Detail -	CROCKER POND	. Chid By <u>949.</u> D	ate 6/16/	80

[] Test Flood, Storage & Storage Function

1 - Total Drainage Area - 20.0 mi

2- Pond(s) Area:

Swamp(s) Area:

Total Area Pond(s) & Swamp(s):

1.50

70 Ponds & Swamps = 1.5 = 7.5%

3- 38200 = 1.45%; 1343-7505 = 2.25 Say Ave Slope = 1.85%

4-Using C. of E. Cuvurs for Peak Flow Rates & about guide values the Peak Flow Rate was estimated to be semented and Flat & Coastol and taken at 975 c.f.s./mil Size Class: Intermed ; Hazard Pot.: High ; Spill. Des. Flood: Full PMF Use: Test Flood = Full PMF

6. Pond Storage
The pond area is C.16 sq. mi. at elev. 751.
Based on a const area , storage increases
at 101 ac. feet per foot of depth increase.

7 - Spillway crest elev. is 750,5

B- Storage Functions are based on Pout = Qin[1- \frac{5001}{R}]

Sout = Storage Vol. in Reservoir related to find Gout
in terms of inches of rain over the draining anca

S(in Inches) = 12 D (\frac{16}{20.0}) = .006 Do R = 6hr vair of 5 term

Do Storage depth in feet above spillway crest in reservoir

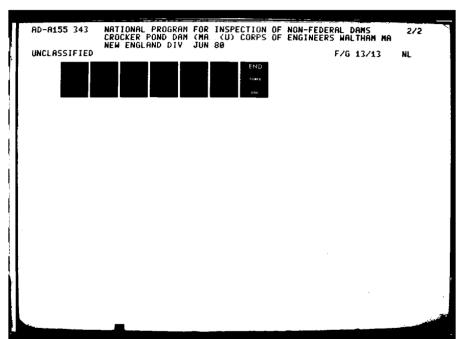
9. Storoap Functions: (Test Flood & 1/2 PMF- if needed)

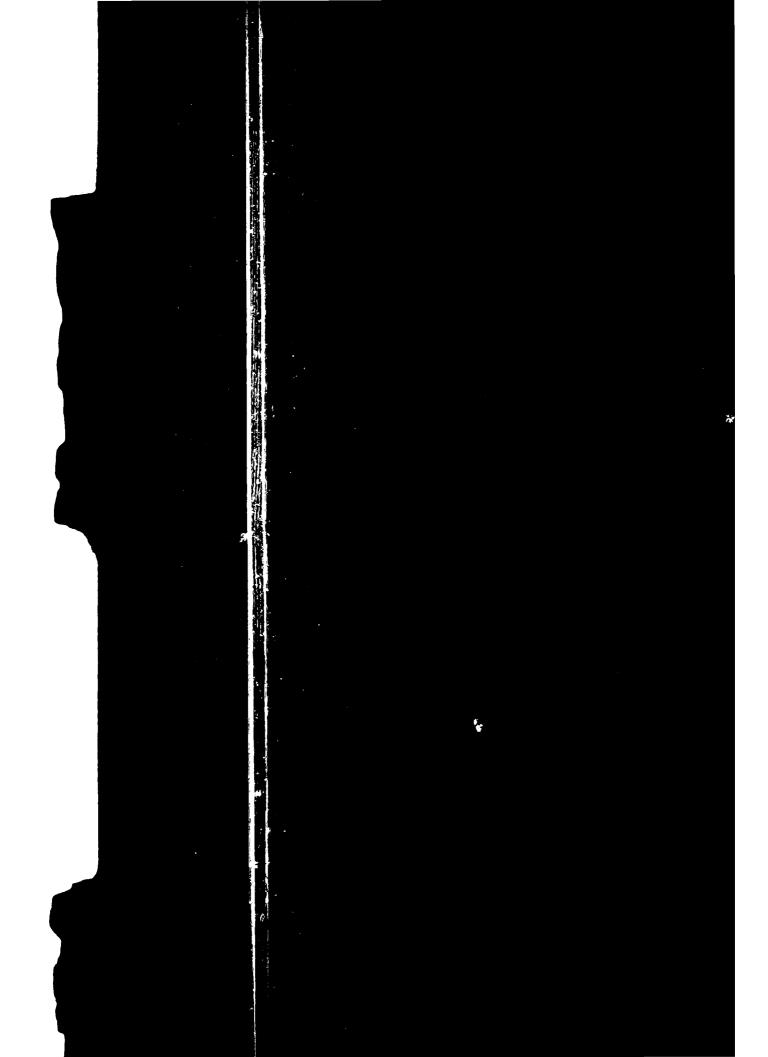
 $F_{7F} = 19500 - 1026 S = 19500 - 98 D$ $F_{16}PMF = 9750 - 1026 S = 9750 - 95 D$

	And the Section of th					
Project $\frac{N_{i}+\tilde{\Gamma} \in \mathcal{N}_{i}}{\mathcal{N}_{i}+\tilde{\Gamma} \in \mathcal{N}_{i}}$ Subject $\frac{\mathcal{N}_{i}+\tilde{\Gamma} \in \mathcal{N}_{i}}{\mathcal{N}_{i}}$ Detail	oview of No. Fe cester Cour- ROCKER POLI	6. Un. 3 Acct	No GGOG ptd By LE By Mr. Rew	PagePage	2 01-	7 52 80
T Disc	charge Rati	vas				
	5 35 25 5 35 25 5 35 25	n S'Allused Visition	Used for Slund Spillnan	cent length couper . is lift . Crestell	111.25	
	d El. 752 7					
	P, 820 2		9140 160	70 13035	17350 !	5140
	luiceway					
(los	rc-1 cl.745.83 ed sluce topel 752	, brood cre ? .=; Q2=3.33(7.	7.75 wide 15) 4"5 = 25.8	his g = 3.0 h)	
Fond 21 750	751.8 752 79 711 Wy 340 360 54	756 75	E 758.5	760 761	762 763	764
Or -	340 365 34 — 7 12" ; Ne Fl bds - Gilf	0 750 55 0 210 38 vs or 327 m 2, 10	0 430 0 430 UVA FIGA: - 3	1240 1370 580 700 .4frs & 216 m	15 10 1650 820 940	1800 1070
<u>3 - 1</u>	Peristock Note: This di	scharge < 5% o	of T.F and not	included on (Dor T	
	z''¢, ±5ª'long, c = /20 [C,2 + 1.C ens + 1.c					7 V H
ŀ	d El. 7513 75 H 21.6 2:	2.6 263	113 13.8	30,3		143
(280 Z:	12 310 3 -	20 320	37. 74.0	27c	27c
4 · C	cest Flow Elicrest 75% T, 16	ugth 4 on 1, q	+ 7.5 K"T			
	10 El. 760 P4 1870 C	· ·				
	i'lwon with Fla Die William &				de a . 1	
l mu n	FI. 754 750 S E10 2610	ファム ライム	7: 7:2 7	14 W		
4	5 210 2610	JU10 1440 S	77 10 11280 1	24°	me as and	• •

1-3

 $I_{i} = I_{i}$





Project Nat Review of Non Federal Dams Acct. No. 6726

Subject Worcester County, Mass Compid By LEB Date 6/16/20

Detail CROCKER POND Ckd By M. Phanak Date 6/16/80

Test Flood Crest Flow (Sluice Gate Closed)

1-No FLASHBOARDS:

Test Flood Elev. - 760,7

Low Pt. on Crest - 758.5

Max. Head 2.2 feet

Crest Flow - Cfs/ft. = g = 2.55(2.2) = 8.32

Where flow is critical: ye=1.29 fl.; Ve=6.4 fps
Z-WITH FLASHBOARES:
Test Flood Elev. - 762.3

Low Pt. on Crest - 758.5 Max. Head 3.8 feet Crest Flow - $c(s/c) = g = 2.55(3.8)^{1/5} = 18.9 cfs$

where flow is critical: ye = 2.2ft. ; Ve = 8,5fps

1 Low Level Outlets

(a) 24" Outlet

Description: $\pm 21'cf$ 24" ϕ dexit 732.29, one 90" bend

Hd = $\frac{1}{16}$ [05-1:0 + 0.4 + $\frac{21}{2}$ (.018)] = 2.1 $\frac{1}{26}$; $V=5.54\sqrt{H}$, $\frac{1}{4}=17.4\sqrt{H}$

Water Eleu 752,3 751,3 750,5 749,5 Head 20,0 19,0 18,2 17,2 O 78 76 74 72

Ave. Q over 12" range = 77 efs with Flode 73 cfs No Flibals

1-No Floshboards
Time to lower water 12" = \frac{43560(101)}{3600(73)} = 16.7 hours or 1004 min,

2-WITH Floshbourds

Time to lower water 12" = 43560 (101) = 15,9 hours or 952 min.

(b) Penstock (see II-3)

1- No Flashboards
Time to lower water 12" = 43560 (101)
2- With Flashboards
43560 (270) = 4,5 hours on 272 min

Time to lower water 12" = 43500 (101) = 4.3 heave in 257 min

(c) Mudvalve
Assumed to be in operative

Ė

Project Nat. Review of Non Fed. Dams Acct No 6926 Page 6 of 7

Subject Worcester County, Mass. Comptd By LEB Date 6/16/80

Detail CROCKER POND Ckd By M. Abroak Date 6/16/80

Failure of Dam

Peak Failure Flow:
Pond Elevation - 758.5 (L.P. Cre:+)
Toe Elevation - 720 ±
Yo = 38.5 ft

Dam Length Subject to Breaching = 140 (cast of percis)
Wo = 40% (140) = 56ft

Op = 1.68 Wo (Vo) = 1.68 (56) (28.5) = 22,500 cfs

Ongoing discharge 11120 cfs - assume this becomes zero, as failure flow increases

Storage Volume Released:

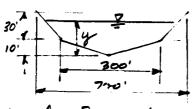
Storage Above Spillway - 101 (8) = 108 ac. ft

Storage Relow Spillway - 101(201) = 1027 ...

S = Total Storage = 101(201) = 1027 ...

Channel Hydraulics:

 $S = \frac{30}{2500}; n = 0.10; V = 1.632 R^{4/3}$ $A_{1} = 15y^{2} \left(Ae_{2} = 10 = 150064^{2}\right), A_{2} = \frac{1}{3} \left[2cy^{2} + 500y - 25co\right]$ $P_{1} = 30.06y; P_{2} = 165.6 + 13.5(y)$

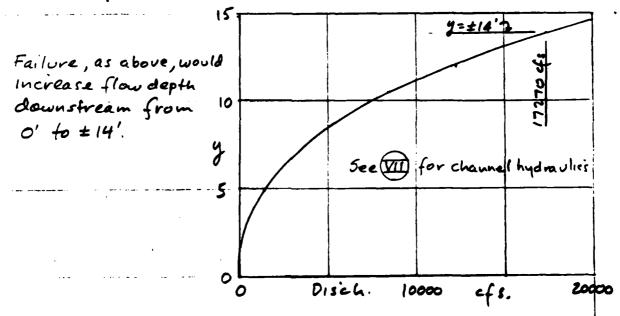


y A P V Q
5 375 1503 3.00 1130
10 1500 300,6 4.76 7150
15 3167 368.1 6.85 21700
16 3540 381.6 7.21 25500
12 2127 327.6 5.68 12 100

Failure, as above, would increase flow depth downstream from ±12 feet to ± 15.5 feet

CRO	r County, Ma cker Pond	Ck'd. By	TAVERNA	Date 7/8/80
Faile	ure of Dam	- when in	of discha	rging
	ailes Flows	;		
	Pond Elevati	on - 752	3 (top .	f flashboards)
	Toe Elevation			
	•	= 32		
	Dam Length 5	ubject to	Breaching	= 140'
	W = 4	40% (140)) = 56	
	***		•	
M	1.68 Wo (Yo) "5	= 160(50	() (32 2) 1.5 =	: /7270 - (-
			- (J213) -	17210 243
Continu	ing Spill. Disch.	: Oefs		
reak ra	li love Flow!	11210 cfs		
41	Volume Released	<u>! :</u>		= 182 acft
Jtorage \				





APPENDIX E

INFORMATION AS CONTAINED IN THE NATIONAL INVENTORY OF DAMS

CROCKER POND DAM

										PRV/FED SCS A VER/DATE	z			•		(FT.)														
9	REPO DAY	2.9 04AUG80				•	DAM POPULATION	2 4525		DAN FED R	z		T		FION LOCKS	Tery fery fer			>		9	MAINTENAMOR			NOI]
(a)	UDE LON	4234.1 7152.9		NAME OF IMPOUNDMENT			EAM FROMDAM		(i) APACITIES	(ACREMAN) DIST	1027 NED				NAVIG TH WIDTH CENGTH WI	C) (FT.) (FT.) (FT.)	- ,	•	CONSTRUCTION BY	UNKNOWN		MAIN	202	•	AUTHORITY FOR INSPECTION	,			!	
€	ME			NAM	CROCKEP PORD	ூ	NEAREST DOWNSTREAM CITY-TOWN-VILLAGE	FEM 3 LOSTES	HVPRAU- IMPOUNDING C.	PEHT MEXIMON, (ACREAT)	39 1835				9				NG BY		(B)	OPERATION	NO*(E	3	INSPECTION DATE DAY MO YR	064AY80 PL 92-367				
⊚	NAME	TER POND DAM							STRUC.	महीदेते.	05	REMARKS		•	OF DAM INSTALL	1	36000	(1)	ENGINEERING BY	HOMAND M. TURNER	VOING OF A TOTAL OF A COMMON	CONCTRIPTION			INSPECT DAY I	900	•	REMARKS		
© © ©	INCE COUNTY CONGR	CHUCKER	(P)	POPULAR NAME	DAr.	⊜	RIVER OR STREAM	MHITMAN RIVER	(g)	COMPLETED PURPOSES	1933 0			•	AY MAXIMUM DISCHARGE	(FT.) (FT.)	_	•	OWNER	A + MESS. INC.		-	NON	(9)	INSPECTION BY	EDDY INC			33- *ITHOUT FLASHEDARDS	
© ©	STATE HOENTITY DIVISION STATE COUNTY CONER STATE, COUNTY DIST.	0 44 02 04				©	PEGON BASIN	01 09 AHII	©	TYPE OF DAM	Z E			. . i	D.S SPILLWAY	H L SV	1 520 0			JAKES HIVEN	•	NEGEC	NOP.E			METCALF < E			33- ×17MOUT	
© ©	TATE DENTITY DIVISI	A 63P NED																												

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